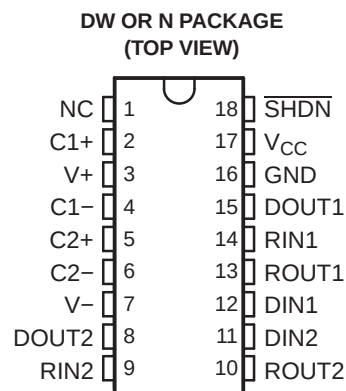


## FEATURES

- ESD Protection for RS-232 Bus Pins
  - $\pm 15$ -kV Human-Body Model (HBM)
- Meets or Exceeds the Requirements of TIA/EIA-232-F and ITU v.28 Standards
- Operates at 5-V  $V_{CC}$  Supply
- Operates up to 200 kbit/s
- Low Supply Current in Shutdown Mode . . . 2  $\mu$ A Typical
- External Capacitors . . .  $4 \times 0.1 \mu$ F
- Latch-Up Performance Exceeds 100 mA Per JESD 78, Class II



## APPLICATIONS

- Battery-Powered Systems
- PDAs
- Notebooks
- Laptops
- Palmtop PCs
- Hand-Held Equipment

## DESCRIPTION/ORDERING INFORMATION

The TRS222 consists of two line drivers, two line receivers, and a dual charge-pump circuit with  $\pm 15$ -kV ESD protection pin to pin (serial-port connection pins, including GND). This device meets the requirements of TIA/EIA-232-F and provides the electrical interface between an asynchronous communication controller and the serial-port connector. The charge pump and four small external capacitors allow operation from a single 5-V supply. This device operates at data signaling rates up to 200 kbit/s and a maximum of 30-V/ $\mu$ s driver output slew rate. By using shutdown ( $\overline{\text{SHDN}}$ ), all receivers can be disabled.

### ORDERING INFORMATION

| $T_A$         | PACKAGE <sup>(1)(2)</sup> |              | ORDERABLE PART NUMBER | TOP-SIDE MARKING |
|---------------|---------------------------|--------------|-----------------------|------------------|
| 0°C to 70°C   | PDIP – N                  | Tube of 20   | TRS222CN              | TRS222CN         |
|               | SOIC – DW                 | Tube of 20   | TRS222CDW             | TRS222C          |
|               |                           | Reel of 1000 | TRS222CDWR            |                  |
| –40°C to 85°C | PDIP – N                  | Tube of 20   | TRS222IN              | TRS222IN         |
|               | SOIC – DW                 | Tube of 20   | TRS222IDW             | TRS222I          |
|               |                           | Reel of 1000 | TRS222IDWR            |                  |

- (1) Package drawings, standard packing quantities, thermal data, symbolization, and PCB design guidelines are available at [www.ti.com/sc/package](http://www.ti.com/sc/package).
- (2) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at [www.ti.com](http://www.ti.com).



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

## FUNCTION TABLES

**Each Driver<sup>(1)</sup>**

| INPUT<br>DIN | OUTPUT<br>DOUT |
|--------------|----------------|
| L            | H              |
| H            | L              |

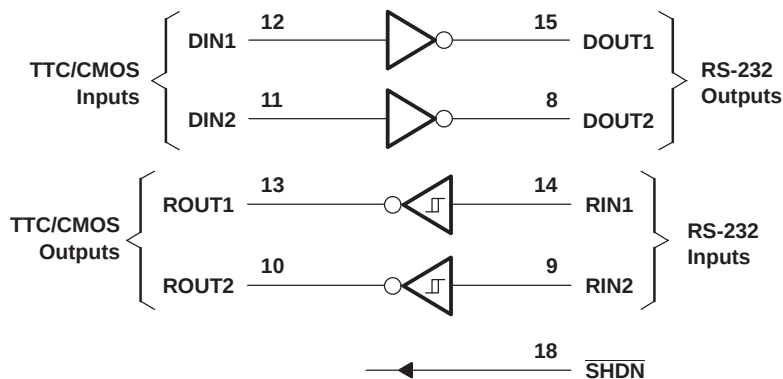
(1) H = high level, L = low level

**Each Receiver<sup>(1)</sup>**

| INPUT<br>RIN | OUTPUT<br>ROUT |
|--------------|----------------|
| L            | H              |
| H            | L              |
| Open         | H              |

(1) H = high level, L = low level,  
Open = input disconnected or  
connected driver off

## LOGIC DIAGRAM (POSITIVE LOGIC)



## Absolute Maximum Ratings<sup>(1)</sup>

over operating free-air temperature range (unless otherwise noted)

|               |                                             |            | MIN  | MAX            | UNIT |
|---------------|---------------------------------------------|------------|------|----------------|------|
| $V_{CC}$      | Supply voltage range <sup>(2)</sup>         |            | –0.3 | 6              | V    |
| $V_I$         | Input voltage range                         | Drivers    | –0.3 | $V_{CC} - 0.3$ | V    |
|               |                                             | Receivers  |      | $\pm 30$       |      |
| $V_O$         | Output voltage range                        | Drivers    |      | $\pm 15$       | V    |
|               |                                             | Receivers  | –0.3 | $V_{CC} + 0.3$ |      |
| $D_{OUT}$     | Short-circuit duration                      |            |      | Continuous     |      |
| $\theta_{JA}$ | Package thermal impedance <sup>(3)(4)</sup> | DW package |      | 58             | °C/W |
|               |                                             | N package  |      | TBD            |      |
| $T_J$         | Operating virtual junction temperature      |            |      | 150            | °C   |
| $T_{stg}$     | Storage temperature range                   |            | –65  | 150            | °C   |

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) All voltages are with respect to network GND.

(3) Maximum power dissipation is a function of  $T_J(\text{max})$ ,  $\theta_{JA}$ , and  $T_A$ . The maximum allowable power dissipation at any allowable ambient temperature is  $P_D = (T_J(\text{max}) - T_A)/\theta_{JA}$ . Operating at the absolute maximum  $T_J$  of 150°C can affect reliability.

(4) The package thermal impedance is calculated in accordance with JESD 51-7.

## Recommended Operating Conditions<sup>(1)</sup>

See [Figure 4](#)

|          |                                            |                          | MIN | NOM | MAX | UNIT |
|----------|--------------------------------------------|--------------------------|-----|-----|-----|------|
| $V_{CC}$ | Supply voltage                             |                          | 4.5 | 5   | 5.5 | V    |
| $V_{IH}$ | Driver high-level input voltage            | DIN                      | 2   |     |     | V    |
|          | Shutdown high-level input voltage          | $\overline{\text{SHDN}}$ | 2   |     |     |      |
| $V_{IL}$ | Driver and control low-level input voltage | DIN                      |     |     | 0.8 | V    |
|          | Shutdown low-level input voltage           | $\overline{\text{SHDN}}$ |     |     | 0.8 |      |
| $V_I$    | Driver input voltage                       | DIN                      | 0   |     | 5.5 | V    |
|          | Receiver input voltage                     |                          | –30 |     | 30  |      |
| $T_A$    | Operating free-air temperature             | TRS222C                  | 0   |     | 70  | °C   |
|          |                                            | TRS222I                  | –40 |     | 85  |      |

(1) Test conditions are C1–C4 = 0.1  $\mu\text{F}$  at  $V_{CC} = 5 \text{ V} \pm 0.5 \text{ V}$ .

## Electrical Characteristics<sup>(1)</sup>

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see [Figure 4](#))

| PARAMETER                | TEST CONDITIONS                                                              | MIN                         | TYP | MAX     | UNIT          |
|--------------------------|------------------------------------------------------------------------------|-----------------------------|-----|---------|---------------|
| $I_{CC}$                 | Supply current<br>$V_{CC} = 5 \text{ V}$ , $\overline{\text{SHDN}} = V_{CC}$ | No load                     | 4   | 10      | mA            |
|                          |                                                                              | 3 k $\Omega$ on both inputs | 15  |         |               |
|                          | Shutdown supply current                                                      |                             | 2   | 50      | $\mu\text{A}$ |
| $\overline{\text{SHDN}}$ | Shutdown input leakage current                                               |                             |     | $\pm 1$ | $\mu\text{A}$ |

(1) Test conditions are C1–C4 = 0.1  $\mu\text{F}$  at  $V_{CC} = 5 \text{ V} \pm 0.5 \text{ V}$ .

# TRS222

## 5-V DUAL RS-232 LINE DRIVER/RECEIVER

### WITH $\pm 15$ -kV ESD PROTECTION

SLLS813–JULY 2007

## DRIVER SECTION

### Electrical Characteristics<sup>(1)</sup>

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see [Figure 4](#))

| PARAMETER        |                                             | TEST CONDITIONS                                                                         | MIN     | TYP <sup>(2)</sup> | MAX      | UNIT     |
|------------------|---------------------------------------------|-----------------------------------------------------------------------------------------|---------|--------------------|----------|----------|
| V <sub>OH</sub>  | High-level output voltage                   | DOUT at R <sub>L</sub> = 3 k $\Omega$ to GND, DIN = GND                                 | 5       | 8                  |          | V        |
| V <sub>OL</sub>  | Low-level output voltage                    | DOUT at R <sub>L</sub> = 3 k $\Omega$ to GND, DIN = V <sub>CC</sub>                     | –5      | –8                 |          | V        |
| I <sub>IH</sub>  | Driver high-level input current             | DIN = V <sub>CC</sub>                                                                   |         | 5                  | 40       | $\mu$ A  |
|                  | Control high-level input current            | $\overline{\text{SHDN}}$ = V <sub>CC</sub>                                              |         | 0.01               | 1        |          |
| I <sub>IL</sub>  | Driver low-level input current              | DIN = 0 V                                                                               |         | –5                 | –40      | $\mu$ A  |
|                  | Control low-level input current             | $\overline{\text{SHDN}}$ = 0 V                                                          |         | –0.01              | –1       |          |
| I <sub>OS</sub>  | Short-circuit output current <sup>(3)</sup> | V <sub>CC</sub> = 5.5 V, V <sub>O</sub> = 0 V                                           | $\pm 7$ | $\pm 22$           |          | mA       |
| I <sub>off</sub> | Output leakage current                      | V <sub>CC</sub> = 5.5 V, $\overline{\text{SHDN}}$ = GND, V <sub>O</sub> = $\pm 10$ V    |         | $\pm 0.01$         | $\pm 10$ | $\mu$ A  |
| r <sub>o</sub>   | Output resistance                           | V <sub>CC</sub> , V <sub>+</sub> , and V <sub>–</sub> = 0 V, V <sub>O</sub> = $\pm 2$ V | 300     | 10 M               |          | $\Omega$ |

(1) Test conditions are C1–C4 = 0.1  $\mu$ F at V<sub>CC</sub> = 5 V  $\pm$  0.5 V.

(2) All typical values are at V<sub>CC</sub> = 5 V, and T<sub>A</sub> = 25°C.

(3) Short-circuit durations should be controlled to prevent exceeding the device absolute power dissipation ratings, and not more than one output should be shorted at a time.

### Switching Characteristics<sup>(1)</sup>

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see [Figure 4](#))

| PARAMETER                                    |                                                                         | TEST CONDITIONS                                                                                                     | MIN | TYP <sup>(2)</sup> | MAX | UNIT       |
|----------------------------------------------|-------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|-----|--------------------|-----|------------|
|                                              | Data rate                                                               | C <sub>L</sub> = 1000 pF, R <sub>L</sub> = 3 k $\Omega$ ,<br>One DOUT switching, See <a href="#">Figure 1</a>       | 200 |                    |     | kbit/s     |
| t <sub>PLH(D)</sub>                          | Propagation delay time,<br>low- to high-level output                    | See <a href="#">Figure 1</a>                                                                                        |     | 1.5                | 3.5 | $\mu$ s    |
| t <sub>PHL(D)</sub>                          | Propagation delay time,<br>high- to low-level output                    | See <a href="#">Figure 1</a>                                                                                        |     | 1.3                | 3.5 | $\mu$ s    |
| t <sub>PHL(D)</sub> –<br>t <sub>PLH(D)</sub> | Driver (+ to –) propagation<br>delay difference                         |                                                                                                                     |     | 300                |     | ns         |
| t <sub>sk(p)</sub>                           | Pulse skew <sup>(3)</sup>                                               | C <sub>L</sub> = 150 pF to 2500 pF, R <sub>L</sub> = 3 k $\Omega$ to 7 k $\Omega$ ,<br>See <a href="#">Figure 2</a> |     | 300                |     | ns         |
| SR(tr)                                       | Slew rate, transition region<br>(see <a href="#">Figure 1</a> )         | C <sub>L</sub> = 50 pF to 2500 pF, V <sub>CC</sub> = 5 V, R <sub>L</sub> = 3 k $\Omega$ to 7 k $\Omega$             | 6   | 12                 | 30  | V/ $\mu$ s |
| t <sub>ET</sub>                              | Driver output enable time<br>(after $\overline{\text{SHDN}}$ goes high) |                                                                                                                     |     | 250                |     | $\mu$ s    |
| t <sub>DT</sub>                              | Driver output disable time<br>(after $\overline{\text{SHDN}}$ goes low) |                                                                                                                     |     | 300                |     | ns         |

(1) Test conditions are C1–C4 = 0.1  $\mu$ F at V<sub>CC</sub> = 5 V  $\pm$  0.5 V.

(2) All typical values are at V<sub>CC</sub> = 5 V, and T<sub>A</sub> = 25°C.

(3) Pulse skew is defined as |t<sub>PLH</sub> – t<sub>PHL</sub>| of each channel of the same device.

## RECEIVER SECTION

### Electrical Characteristics<sup>(1)</sup>

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see [Figure 4](#))

| PARAMETER                                                                | TEST CONDITIONS                          | MIN | TYP <sup>(2)</sup>    | MAX | UNIT       |
|--------------------------------------------------------------------------|------------------------------------------|-----|-----------------------|-----|------------|
| V <sub>OH</sub> High-level output voltage                                | I <sub>OH</sub> = –1 mA                  | 3.5 | V <sub>CC</sub> – 0.2 |     | V          |
| V <sub>OL</sub> Low-level output voltage                                 | I <sub>OH</sub> = 3.2 mA                 |     |                       | 0.4 | V          |
| V <sub>IT+</sub> Positive-going input threshold voltage                  | V <sub>CC</sub> = 5 V                    |     | 1.7                   | 2.4 | V          |
| V <sub>IT–</sub> Negative-going input threshold voltage                  | V <sub>CC</sub> = 5 V                    | 0.8 | 1.3                   |     | V          |
| V <sub>hys</sub> Input hysteresis (V <sub>IT+</sub> – V <sub>IT–</sub> ) |                                          | 0.2 | 0.5                   | 1   | V          |
| r <sub>i</sub> Input resistance                                          | V <sub>I</sub> = $\pm 3$ V to $\pm 25$ V | 3   | 5                     | 7   | k $\Omega$ |

(1) Test conditions are C1–C4 = 0.1  $\mu$ F at V<sub>CC</sub> = 5 V  $\pm$  0.5 V.

(2) All typical values are at V<sub>CC</sub> = 5 V, and T<sub>A</sub> = 25°C.

### Switching Characteristics<sup>(1)</sup>

over recommended ranges of supply voltage and operating free-air temperature (unless otherwise noted) (see [Figure 3](#))

| PARAMETER                                                                                | TEST CONDITIONS         | MIN | TYP <sup>(2)</sup> | MAX | UNIT    |
|------------------------------------------------------------------------------------------|-------------------------|-----|--------------------|-----|---------|
| t <sub>PLH(R)</sub> Propagation delay time, low- to high-level output                    | C <sub>L</sub> = 150 pF |     | 0.6                | 1   | $\mu$ s |
| t <sub>PHL(R)</sub> Propagation delay time, high- to low-level output                    | C <sub>L</sub> = 150 pF |     | 0.5                | 1   | $\mu$ s |
| t <sub>PHL(R)</sub> – t <sub>PLH(R)</sub> Receiver (+ to –) propagation delay difference |                         |     | 100                |     | ns      |
| t <sub>sk(p)</sub> Pulse skew <sup>(3)</sup>                                             |                         |     | 100                |     | ns      |

(1) Test conditions are C1–C4 = 0.1  $\mu$ F at V<sub>CC</sub> = 5 V  $\pm$  0.5 V.

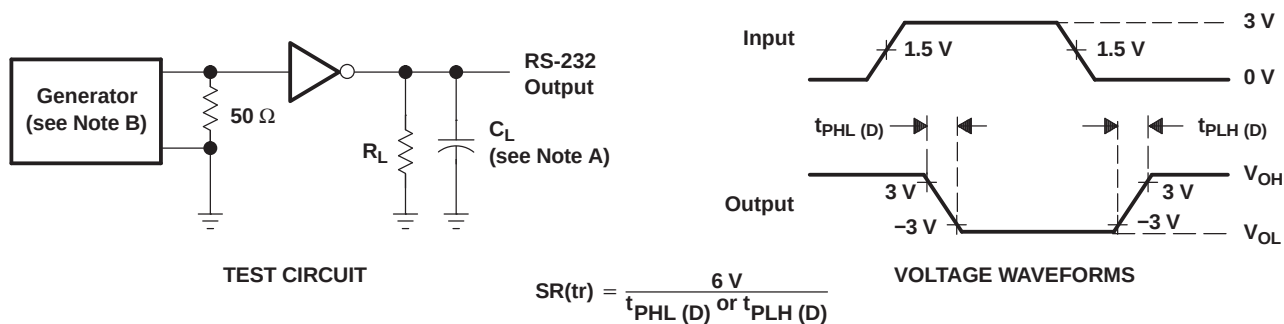
(2) All typical values are at V<sub>CC</sub> = 5 V, and T<sub>A</sub> = 25°C.

(3) Pulse skew is defined as |t<sub>PLH</sub> – t<sub>PHL</sub>| of each channel of the same device.

## ESD Protection

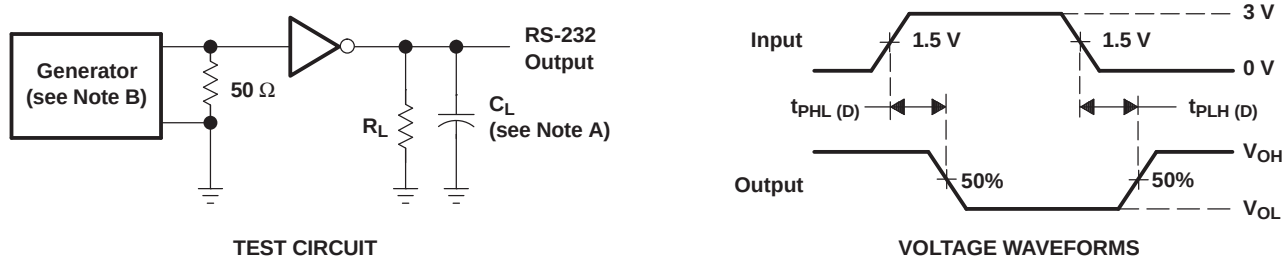
| PIN       | TEST CONDITIONS  | TYP      | UNIT |
|-----------|------------------|----------|------|
| DOUT, RIN | Human-Body Model | $\pm 15$ | kV   |

## PARAMETER MEASUREMENT INFORMATION



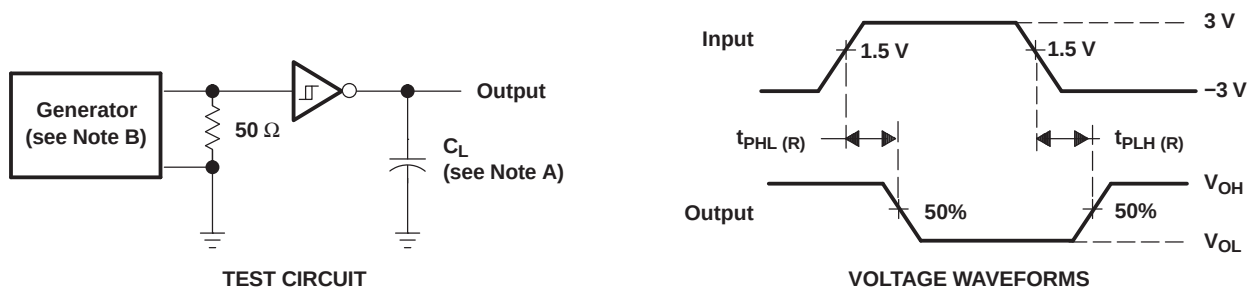
- A.  $C_L$  includes probe and jig capacitance.
- B. The pulse generator has the following characteristics: PRR = 250 kbit/s,  $Z_O = 50\ \Omega$ , 50% duty cycle,  $t_r \leq 10\ ns$ ,  $t_f \leq 10\ ns$ .

Figure 1. Driver Slew Rate



- A.  $C_L$  includes probe and jig capacitance.
- B. The pulse generator has the following characteristics: PRR = 250 kbit/s,  $Z_O = 50\ \Omega$ , 50% duty cycle,  $t_r \leq 10\ ns$ ,  $t_f \leq 10\ ns$ .

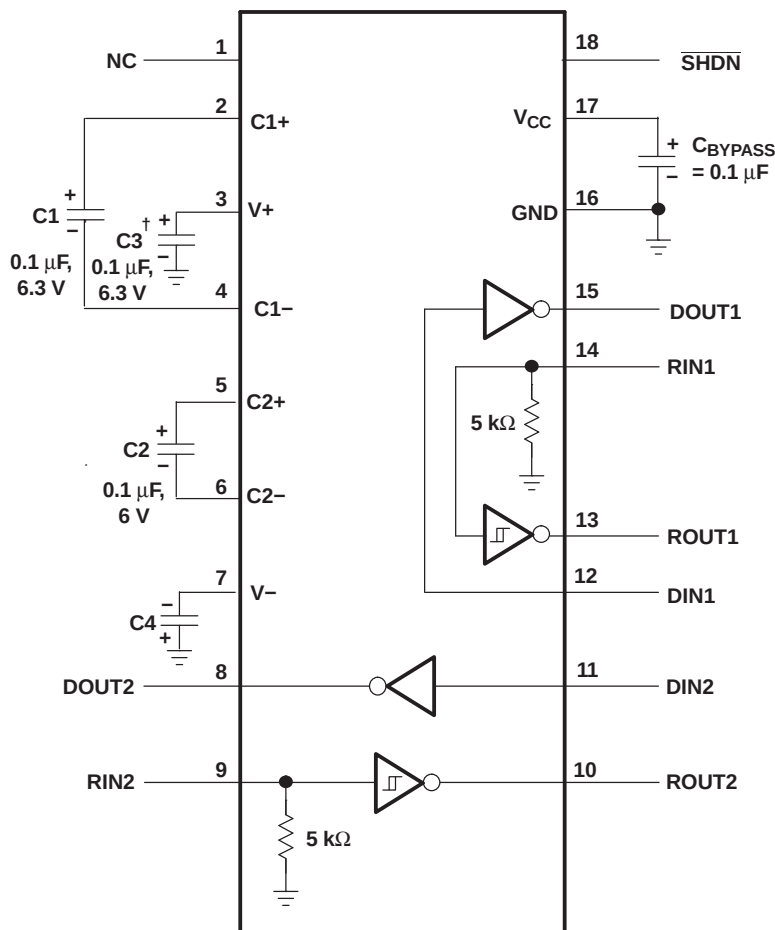
Figure 2. Driver Pulse Skew



- A.  $C_L$  includes probe and jig capacitance.
- B. The pulse generator has the following characteristics:  $Z_O = 50\ \Omega$ , 50% duty cycle,  $t_r \leq 10\ ns$ ,  $t_f \leq 10\ ns$ .

Figure 3. Receiver Propagation Delay Times

## APPLICATION INFORMATION



<sup>†</sup> C3 can be connected to V<sub>CC</sub> or GND.

- A. Resistor values shown are nominal
- B. Nonpolarized ceramic capacitors are acceptable. If polarized tantalum or electrolytic capacitors are used, they should be connected as shown.

**Figure 4. Typical Operating Circuit and Capacitor Values**

## APPLICATION INFORMATION (continued)

### Capacitor Selection

The capacitor type used for C1–C4 is not critical for proper operation. The TRS222 requires 0.1- $\mu$ F capacitors, although capacitors up to 10  $\mu$ F can be used without harm. Ceramic dielectrics are suggested for the 0.1- $\mu$ F capacitors. When using the minimum recommended capacitor values, ensure that the capacitance value does not degrade excessively as the operating temperature varies. If in doubt, use capacitors with a larger (e.g., 2 $\times$ ) nominal value. The capacitors' effective series resistance (ESR), which usually rises at low temperatures, influences the amount of ripple on V+ and V–.

Use larger capacitors (up to 10  $\mu$ F) to reduce the output impedance at V+ and V–.

Bypass V<sub>CC</sub> to ground with at least 0.1  $\mu$ F. In applications sensitive to power-supply noise generated by the charge pumps, decouple V<sub>CC</sub> to ground with a capacitor the same size as (or larger than) the charge-pump capacitors (C1–C4).

### Electrostatic Discharge (ESD) Protection

TI TRS222 devices have standard ESD protection structures incorporated on the pins to protect against electrostatic discharges encountered during assembly and handling. In addition, the RS-232 bus pins (driver outputs and receiver inputs) of these devices have an extra level of ESD protection. Advanced ESD structures were designed to successfully protect these bus pins against ESD discharge of  $\pm 15$  kV when powered down.

### ESD Test Conditions

ESD testing stringently is performed by TI, based on various conditions and procedures. Contact TI for a reliability report that documents test setup, methodology, and results.

### Human-Body Model (HBM)

The HBM of ESD testing is shown in Figure 5, while Figure 6 shows the current waveform that is generated during a discharge into a low impedance. The model consists of a 100-pF capacitor, charged to the ESD voltage of concern, and subsequently discharged into the DUT through a 1.5-k $\Omega$  resistor.

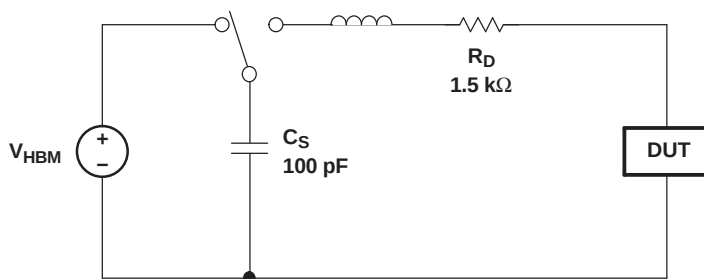
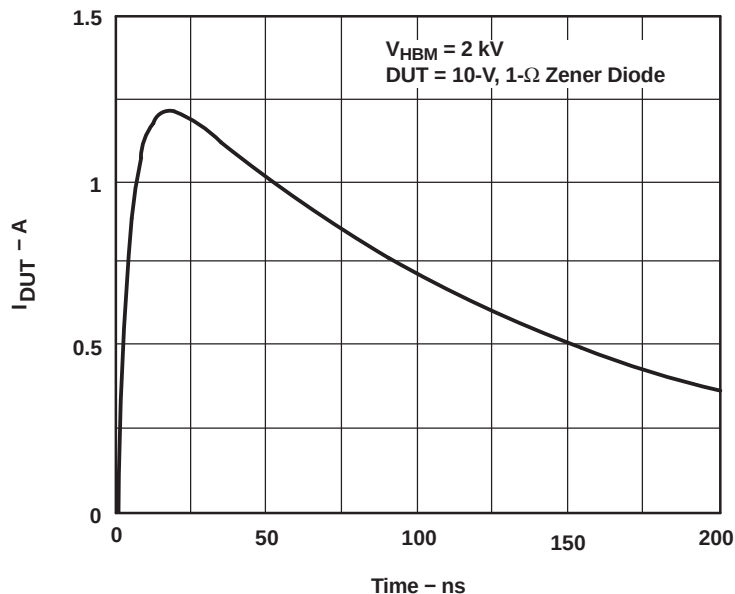


Figure 5. HBM ESD Test Circuit



## APPLICATION INFORMATION (continued)



**Figure 6. Typical HBM Current Waveform**

### Machine Model (MM)

The MM ESD test applies to all pins using a 200-pF capacitor with no discharge resistance. The purpose of the MM test is to simulate possible ESD conditions that can occur during the handling and assembly processes of manufacturing. In this case, ESD protection is required for all pins, not just RS-232 pins. However, after PC board assembly, the MM test no longer is as pertinent to the RS-232 pins.

## PACKAGING INFORMATION

| Orderable Device | Status<br>(1) | Package Type | Package<br>Drawing | Pins | Package<br>Qty | Eco Plan<br>(2) | Lead finish/<br>Ball material<br>(6) | MSL Peak Temp<br>(3) | Op Temp (°C) | Device Marking<br>(4/5) | Samples                 |
|------------------|---------------|--------------|--------------------|------|----------------|-----------------|--------------------------------------|----------------------|--------------|-------------------------|-------------------------|
| TRS222IDWR       | ACTIVE        | SOIC         | DW                 | 18   | 2000           | RoHS & Green    | NIPDAU                               | Level-2-260C-1 YEAR  | -40 to 85    | TRS222I                 | <a href="#">Samples</a> |

(1) The marketing status values are defined as follows:

**ACTIVE:** Product device recommended for new designs.

**LIFEBUY:** TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

**NRND:** Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

**PREVIEW:** Device has been announced but is not in production. Samples may or may not be available.

**OBSOLETE:** TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".

**RoHS Exempt:** TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.

**Green:** TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

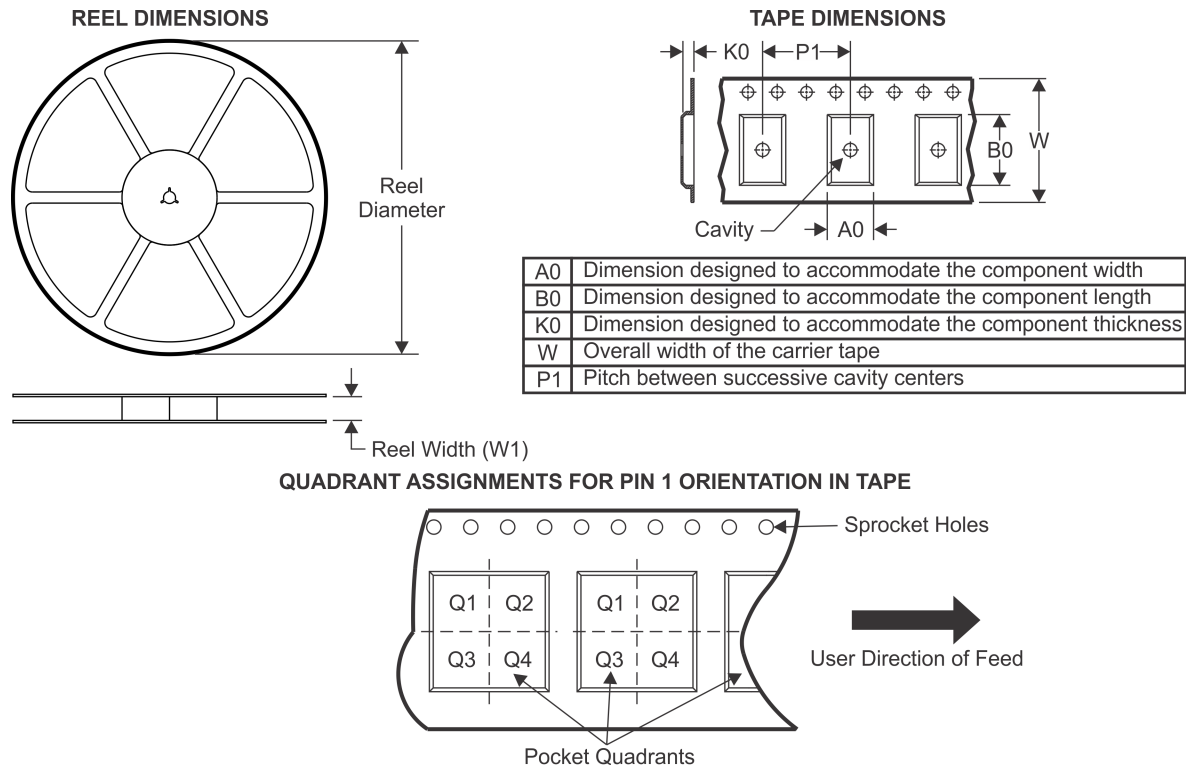
(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

**Important Information and Disclaimer:** The information provided on this page represents TI's knowledge and belief as of the date that it is provided. TI bases its knowledge and belief on information provided by third parties, and makes no representation or warranty as to the accuracy of such information. Efforts are underway to better integrate information from third parties. TI has taken and continues to take reasonable steps to provide representative and accurate information but may not have conducted destructive testing or chemical analysis on incoming materials and chemicals. TI and TI suppliers consider certain information to be proprietary, and thus CAS numbers and other limited information may not be available for release.

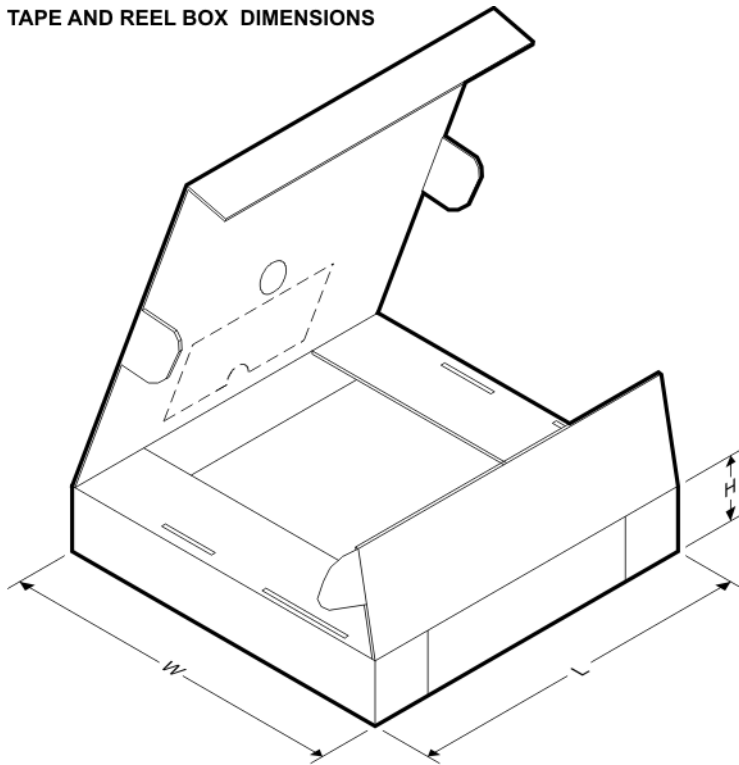
In no event shall TI's liability arising out of such information exceed the total purchase price of the TI part(s) at issue in this document sold by TI to Customer on an annual basis.

**TAPE AND REEL INFORMATION**


\*All dimensions are nominal

| Device     | Package Type | Package Drawing | Pins | SPQ  | Reel Diameter (mm) | Reel Width W1 (mm) | A0 (mm) | B0 (mm) | K0 (mm) | P1 (mm) | W (mm) | Pin1 Quadrant |
|------------|--------------|-----------------|------|------|--------------------|--------------------|---------|---------|---------|---------|--------|---------------|
| TRS222IDWR | SOIC         | DW              | 18   | 2000 | 330.0              | 24.4               | 10.9    | 12.0    | 2.7     | 12.0    | 24.0   | Q1            |

## TAPE AND REEL BOX DIMENSIONS

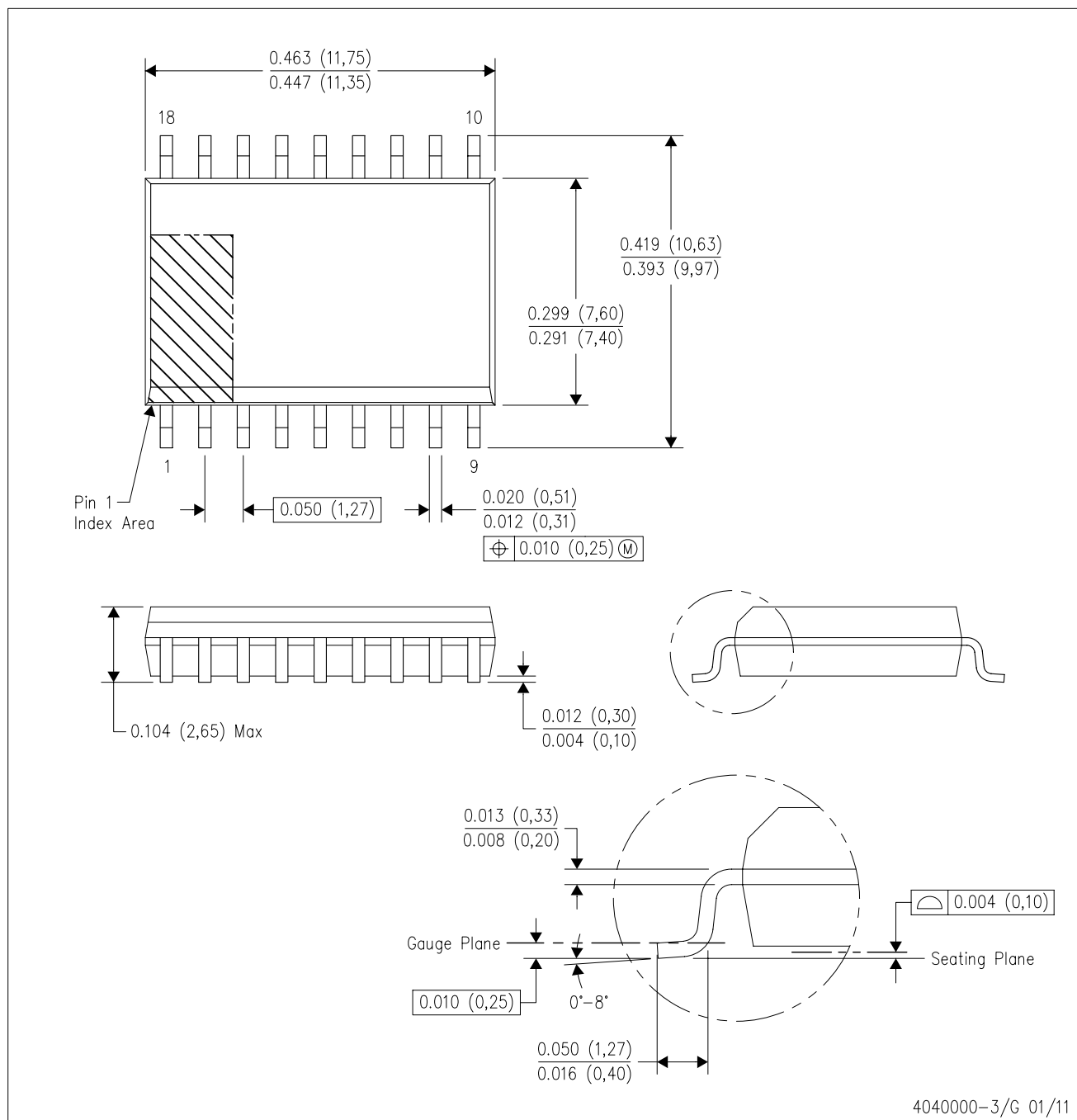


\*All dimensions are nominal

| Device     | Package Type | Package Drawing | Pins | SPQ  | Length (mm) | Width (mm) | Height (mm) |
|------------|--------------|-----------------|------|------|-------------|------------|-------------|
| TRS222IDWR | SOIC         | DW              | 18   | 2000 | 370.0       | 355.0      | 55.0        |

DW (R-PDSO-G18)

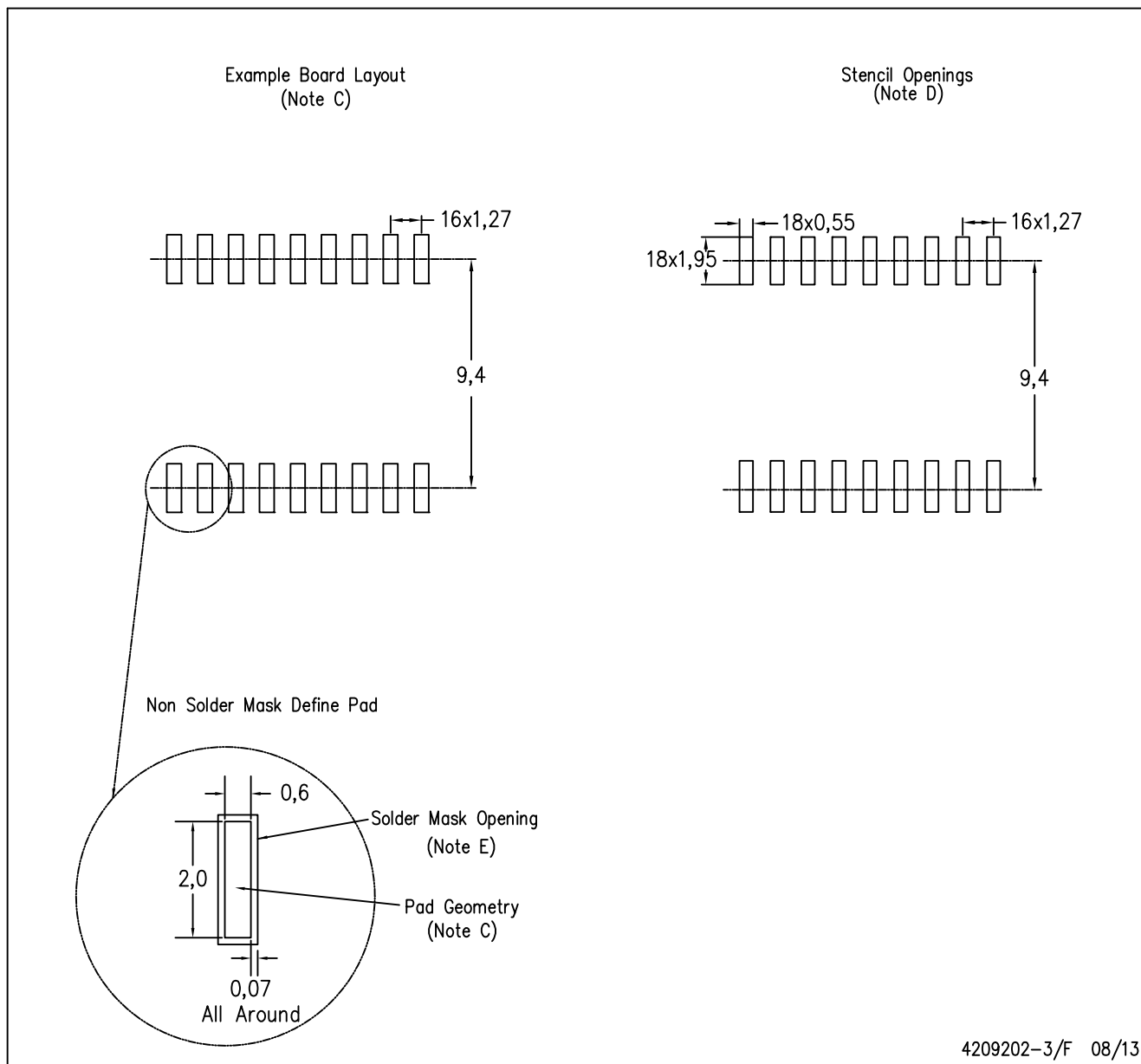
PLASTIC SMALL OUTLINE



- NOTES:
- All linear dimensions are in inches (millimeters). Dimensioning and tolerancing per ASME Y14.5M-1994.
  - This drawing is subject to change without notice.
  - Body dimensions do not include mold flash or protrusion not to exceed 0.006 (0,15).
  - Falls within JEDEC MS-013 variation AB.

DW (R-PDSO-G18)

PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in millimeters.
  - B. This drawing is subject to change without notice.
  - C. Refer to IPC7351 for alternate board design.
  - D. Laser cutting apertures with trapezoidal walls and also rounding corners will offer better paste release. Customers should contact their board assembly site for stencil design recommendations. Refer to IPC-7525
  - E. Customers should contact their board fabrication site for solder mask tolerances between and around signal pads.

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