

Motor / Actuator Drivers for DC Brush Motor Series

Automotive 6ch Half Bridge Driver with SPI Control

BD16939AEFV-C

General Description

The BD16939AEFV-C is 6ch half bridge driver for automotive applications. It can drive compact DC brush motors directly and each output can be controlled in three modes (High, Low and High Impedance).

MCU can control the driver via 16bit Serial Peripheral Interface (SPI). The absolute voltage is 40V rated with low ON resistance packaged in compact package, which contributes to realize high reliability, low energy consumption and low cost.

Key Specifications

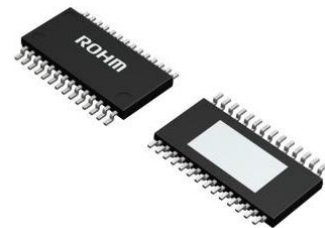
- Supply Voltage 6.3V to 32V
- Operating Temperature Range -40°C to +125°C
- Output Current 1.0A(Max)
- Output ON Resistance (High Side) 0.8Ω(Typ)
- Output ON Resistance (Low Side) 0.55Ω(Typ)

Package

HTSSOP-B28

W(Typ) x D(Typ) x H(Max)

9.70mm x 6.40mm x 1.00mm



Features

- AEC-Q100 Qualified^(Note 1)
- 1.0A DMOS Half Bridge 6 Circuits
- Three Mode Output Control (High, Low & High Impedance)
- Low Standby Current
- Built-in Protection Diode Against Output Reverse Voltage
- Over Current Protection at VS Supply Stage (OCP)
- Under Load Detection at VS Supply Stage (ULD)
- Over Voltage Protection with OVDSEL Mode at VS Supply Stage (OVP)
- Under Voltage Lock Out at VS Supply Stage (UVLO)
- Thermal Shutdown (TSD), Thermal Warning (TW)

(Note 1) Grade 1

Applications^(Note 2)

Automotive Body Electronics, HVAC, Door Mirrors, etc.

Typical Application Circuit

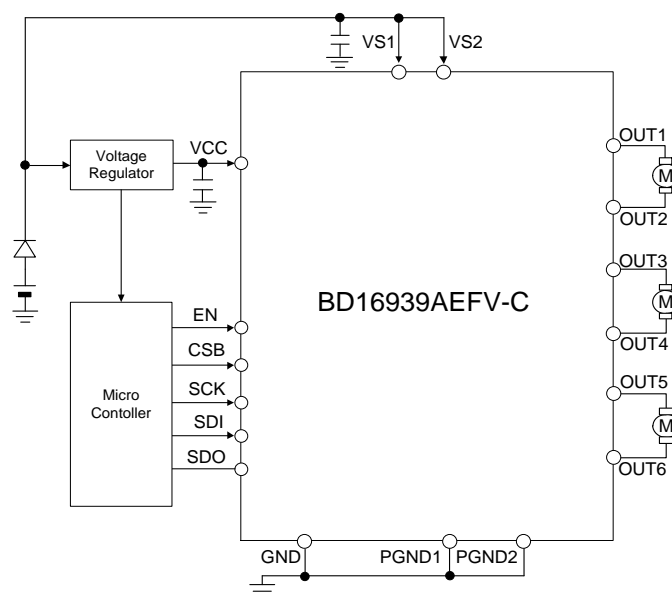


Figure 1. Typical Application Circuit

(Note 2) Please make sure you consult our company sales representative before mass production, if it is used except Door Mirror and HVAC.

Pin Configuration

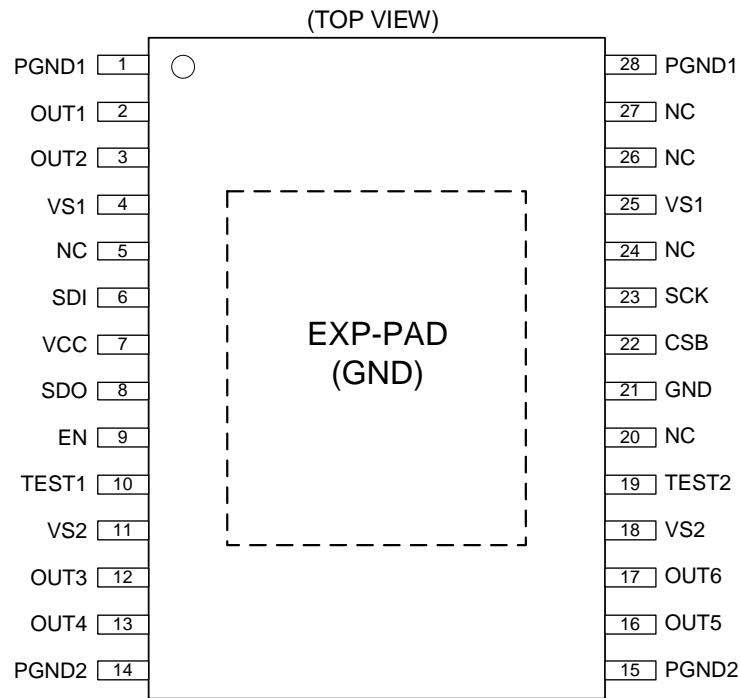


Figure 2. Pin Configuration

Pin Description

| Pin No. | Pin Name | Function | Pin No. | Pin Name | Function |
|---------|----------|--|---------|----------|--------------------------------------|
| 1 | PGND1 | GND for output stages | 28 | PGND1 | GND for output stages |
| 2 | OUT1 | Half bridge output 1 | 27 | NC | No Connection |
| 3 | OUT2 | Half bridge output 2 | 26 | NC | No Connection |
| 4 | VS1 | Power supply for output stages | 25 | VS1 | Power supply for output stages |
| 5 | NC | No Connection | 24 | NC | No Connection |
| 6 | SDI | SPI data input | 23 | SCK | SPI clock input |
| 7 | VCC | Logic supply | 22 | CSB | SPI chip select input |
| 8 | SDO | SPI data output | 21 | GND | Small signal GND |
| 9 | EN | Enable input | 20 | NC | No Connection |
| 10 | TEST1 | Test mode input1 ^(Note 1) | 19 | TEST2 | Test mode input2 ^(Note 1) |
| 11 | VS2 | Power supply for output stages | 18 | VS2 | Power supply for output stages |
| 12 | OUT3 | Half bridge output 3 | 17 | OUT6 | Half bridge output 6 |
| 13 | OUT4 | Half bridge output 4 | 16 | OUT5 | Half bridge output 5 |
| 14 | PGND2 | GND for output stages | 15 | PGND2 | GND for output stages |
| - | EXP-PAD | The EXP-PAD of the center of product connect to GND. | | | |

(Note 1) Connect TEST1 and TEST2 to GND through a resistance

Block Diagram

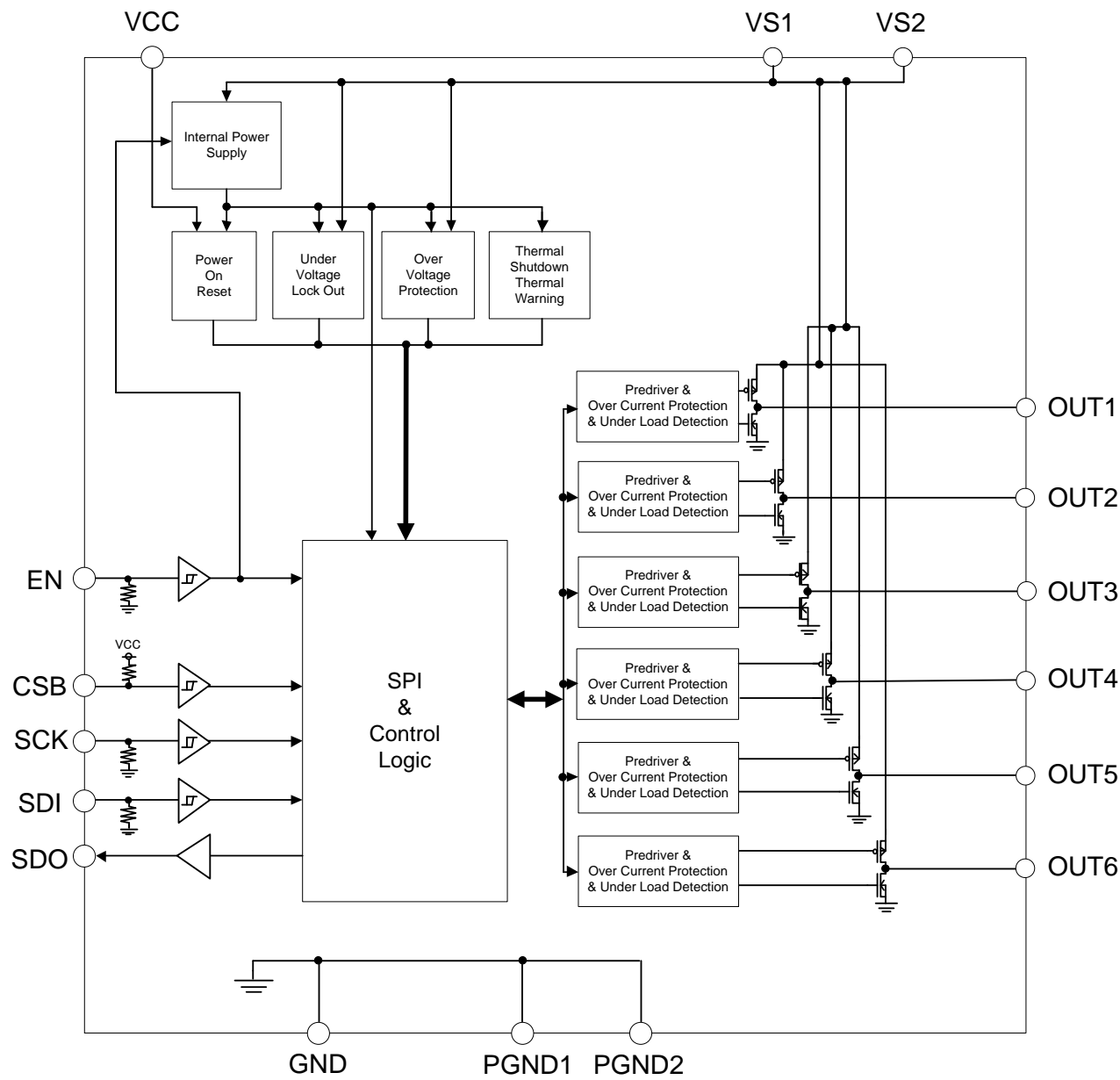


Figure 3. Block Diagram

Absolute Maximum Ratings (Ta = 25°C)

| Parameter | Symbol | Limit | Unit |
|------------------------------|--|------------------------------|------|
| Power Supply Voltage | V _{VS} (Note 1) | -0.3 to +40 | V |
| Logic Supply Voltage | V _{CC} | -0.3 to +7.0 | V |
| Output Voltage | V _{OUT1} to V _{OUT6} | -0.3 to +40 | V |
| Output Current | I _O | 1.0 | A |
| Logic Input Voltage | V _{SDI} , V _{SCK} , V _{CSB} , V _{EN} | -0.3 to V _{CC} +0.3 | V |
| Test Input Voltage | V _{TEST1} , V _{TEST2} | -0.3 to +40 | V |
| Logic Output Voltage | V _{SDO} | -0.3 to V _{CC} +0.3 | V |
| SDO Output Current | I _{SDO} | 5.0 | mA |
| Storage Temperature Range | T _{stg} | -55 to +150 | °C |
| Maximum Junction Temperature | T _{jmax} | 150 | °C |

Caution 1: Operating the IC over the absolute maximum ratings may damage the IC. The damage can either be a short circuit between pins or an open circuit between pins and the internal circuitry. Therefore, it is important to consider circuit protection measures, such as adding a fuse, in case the IC is operated over the absolute maximum ratings.

Caution 2: Should by any chance the maximum junction temperature rating be exceeded the rise in temperature of the chip may result in deterioration of the properties of the chip. In case of exceeding this absolute maximum rating, design a PCB board with thermal resistance taken into consideration by increasing board size and copper area so as not to exceed the maximum junction temperature rating.

(Note 1) V_{VS} = V_{VS1}, V_{VS2}

Thermal Resistance (Note 2)

| Parameter | Symbol | Thermal Resistance(Typ) | | Unit |
|--|-----------------|-------------------------|--------------------------|------|
| | | 1s ^(Note 4) | 2s2p ^(Note 5) | |
| HTSSOP-B28 | | | | |
| Junction to Ambient | θ _{JA} | 107.0 | 25.1 | °C/W |
| Junction to Top Characterization Parameter ^(Note 3) | Ψ _{JT} | 6 | 3 | °C/W |

(Note 2) Based on JESD51-2A(Still-Air)

(Note 3) This thermal characterization parameter reports the difference between junction temperature and the temperature at the top center of the outside surface of the component package.

(Note 4) Using a PCB board based on JESD51-3.

(Note 5) Using a PCB board based on JESD51-5, 7.

| Layer Number of Measurement Board | Material | Board Size |
|-----------------------------------|----------|---------------------------|
| Single | FR-4 | 114.3mm x 76.2mm x 1.57mm |

| Top | |
|-----------------------|-----------|
| Copper Pattern | Thickness |
| Footprints and Traces | 70μm |

| Layer Number of Measurement Board | Material | Board Size | Thermal Via(Note 6) | |
|-----------------------------------|----------|--------------------------|---------------------|----------|
| | | | Pitch | Diameter |
| 4 Layers | FR-4 | 114.3mm x 76.2mm x 1.6mm | 1.20mm | Φ0.30mm |

| Top | | 2 Internal Layers | | Bottom | |
|-----------------------|-----------|-------------------|-----------|-----------------|-----------|
| Copper Pattern | Thickness | Copper Pattern | Thickness | Copper Pattern | Thickness |
| Footprints and Traces | 70μm | 74.2mm x 74.2mm | 35μm | 74.2mm x 74.2mm | 70μm |

(Note 6) This thermal via connects with the copper pattern of all layers

Recommended Operating Conditions

| Parameter | Symbol | Min | Typ | Max | Unit |
|------------------------------|--|-----|-----|-----------------|------|
| Operating Temperature | T _{opr} | -40 | +25 | +125 | °C |
| Power Supply Voltage(Note 7) | V _{VS} | 6.3 | 12 | 32 | V |
| Logic Supply Voltage(Note 7) | V _{CC} | 3.0 | 5 | 5.5 | V |
| Logic Input Voltage(Note 7) | V _{EN} , V _{CSB} , V _{SCK} , V _{SDI} | 0 | - | V _{CC} | V |

(Note 7) In order to start operation, apply the voltage to V_{CC}(Logic supply voltage) after V_{VS}(Power supply voltage) exceeds the minimum operating voltage range (6.3V). After V_{CC}(Logic supply voltage) exceeds the minimum operating voltage range(3.0V) then apply the voltage to the Logic input pins.

Electrical Characteristics(Unless otherwise specified, $V_{VS} = 6.3V$ to $32V$, $V_{CC} = 3.0V$ to $5.5V$, $-40^{\circ}C \leq T_j \leq +150^{\circ}C$)

| Parameter | Symbol | Specification | | | Unit | Conditions |
|--|--------------------|-----------------------|------|-----------------------|------|--|
| | | Min | Typ | Max | | |
| Circuit Current | | | | | | |
| VS Circuit Current1 | I _{VS1} | - | 0 | 10 | μA | EN = 0V |
| VS Circuit Current 2 | I _{VS2} | - | 5 | 10 | mA | |
| VCC Circuit Current 1 | I _{VCC1} | - | 0 | 10 | μA | EN = 0V |
| VCC Circuit Current 2 | I _{VCC2} | - | 0.1 | 0.5 | mA | |
| Output | | | | | | |
| Output ON Resistance High Side 1 | R _{ONH1} | - | 0.8 | 1.5 | Ω | I _{Load} = 0.1A to 0.8A, -40°C ≤ T _j < +25°C |
| Output ON Resistance High Side 2 | R _{ONH2} | - | 1.2 | 1.85 | Ω | I _{Load} = 0.1A to 0.8A, 25°C ≤ T _j ≤ 150°C |
| Output ON Resistance Low Side 1 | R _{ONL1} | - | 0.55 | 1.4 | Ω | I _{Load} = 0.1A to 0.8A, -40°C ≤ T _j < +25°C |
| Output ON Resistance Low Side 2 | R _{ONL2} | - | 1.1 | 1.65 | Ω | I _{Load} = 0.1A to 0.8A, 25°C ≤ T _j ≤ 150°C |
| Output Leakage High Side | I _{LH} | - | 0 | 10 | μA | OUT1 to OUT6 = 0V |
| Output Leakage Low Side | I _{LL} | - | 0 | 10 | μA | OUT1 to OUT6 = V _{VS} |
| Output Diode Voltage High Side | V _{FH} | 0.2 | 0.8 | 1.4 | V | I _{Load} = 0.6A |
| Output Diode Voltage Low Side | V _{FL} | 0.2 | 0.8 | 1.4 | V | I _{Load} = -0.6A |
| Serial Input | | | | | | |
| Input High Voltage | V _{IH} | V _{CC} x 0.6 | - | - | V | |
| Input Low Voltage | V _{IL} | - | - | V _{CC} x 0.2 | V | |
| Input High Current 1 | I _{IH1} | - | 50 | 100 | μA | (SDI, SCK, EN) = VCC = 5V |
| Input High Current 2 | I _{IH2} | - | 0 | 10 | μA | CSB = VCC = 5V |
| Input Low Current 1 | I _{IL1} | - | 0 | 10 | μA | (SDI, SCK, EN) = 0V |
| Input Low Current 2 | I _{IL2} | - | 50 | 100 | μA | CSB = 0V, VCC = 5V |
| Serial Output | | | | | | |
| Output High Voltage | V _{OH} | V _{CC} - 0.6 | - | - | V | I _{Load} = -1.0mA |
| Output Low Voltage | V _{OL} | - | - | 0.6 | V | I _{Load} = 1.0mA |
| Protections | | | | | | |
| VS Under Voltage Lock Out (ON to OFF) | V _{UVDH} | 5.3 | 5.8 | 6.3 | V | |
| VS Under Voltage Lock Out (OFF to ON) | V _{UVDL} | 5.0 | 5.5 | 6.0 | V | |
| VS Over Voltage Protection1 (OFF to ON) | V _{OVPH1} | 32.5 | 36 | 39.5 | V | OVPSEL = 0 |
| VS Over Voltage Protection 1 (ON to OFF) | V _{OVPL1} | 30 | 33.5 | 37 | V | OVPSEL = 0 |
| VS Over Voltage Protection 2 (OFF to ON) | V _{OVPH2} | 18 | 20 | 22 | V | OVPSEL = 1 |
| VS Over Voltage Protection 2 (ON to OFF) | V _{OVPL2} | 16.2 | 18 | 19.8 | V | OVPSEL = 1 |
| VCC Power On Reset(ON to OFF) | V _{PORH} | 2.6 | 2.8 | 3.0 | V | |
| VCC Power On Reset(OFF to ON) | V _{PORL} | 2.4 | 2.6 | 2.8 | V | |
| Over Current Protection | I _{OCP} | 1.05 | 1.55 | 2.05 | A | |
| Over Current Protection Delay Time | t _{DOC} | 10 | 25 | 50 | μs | |
| Under Load Detection ^(Note 1) | I _{UD} | 2 | 11 | 20 | mA | |
| Under Load Detection Delay Time | t _{DUD} | 200 | 370 | 600 | μs | |

(Note 1) Measured when there is no load in other channels.

Electrical Characteristics – continued(Unless otherwise specified, $V_{VS} = 6.3V$ to $32V$, $V_{CC} = 3.0V$ to $5.5V$, $-40^{\circ}C \leq T_j \leq +150^{\circ}C$)

| Parameter | Symbol | Specification | | | Unit | Conditions |
|---|---------------------|---------------|-----|------|------|--------------------------------|
| | | Min | Typ | Max | | |
| Protections | | | | | | |
| Thermal Warning ^(Note 1) | T _{TW} | 100 | 125 | 150 | °C | |
| Thermal Warning Hysteresis ^(Note 1) | T _{TWHYS} | - | 10 | - | °C | |
| Thermal Shutdown ^(Note 1) | T _{TSD} | 150 | 175 | 200 | °C | |
| Thermal Shutdown Hysteresis ^(Note 1) | T _{TSDHYS} | - | 25 | - | °C | |
| Driver Output Timing | | | | | | |
| High Side Turn On Time | t _{ONH} | - | - | 36.0 | μs | V _{VS} = 12V, No Load |
| Low Side Turn On Time | t _{ONL} | - | - | 36.0 | μs | V _{VS} = 12V, No Load |
| OUT Rise Time | t _{LHR} | - | 1.0 | 8.0 | μs | V _{VS} = 12V, No Load |
| OUT Fall Time | t _{HLF} | - | 1.0 | 8.0 | μs | V _{VS} = 12V, No Load |

(Note 1) Design guaranteed. No shipping inspection.

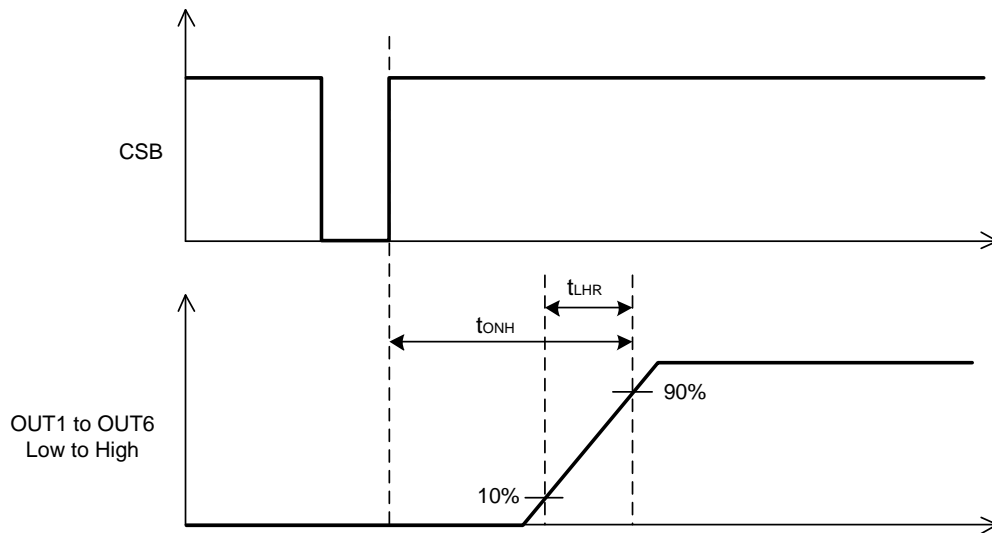


Figure 4. Driver Output Timing (Low to High)

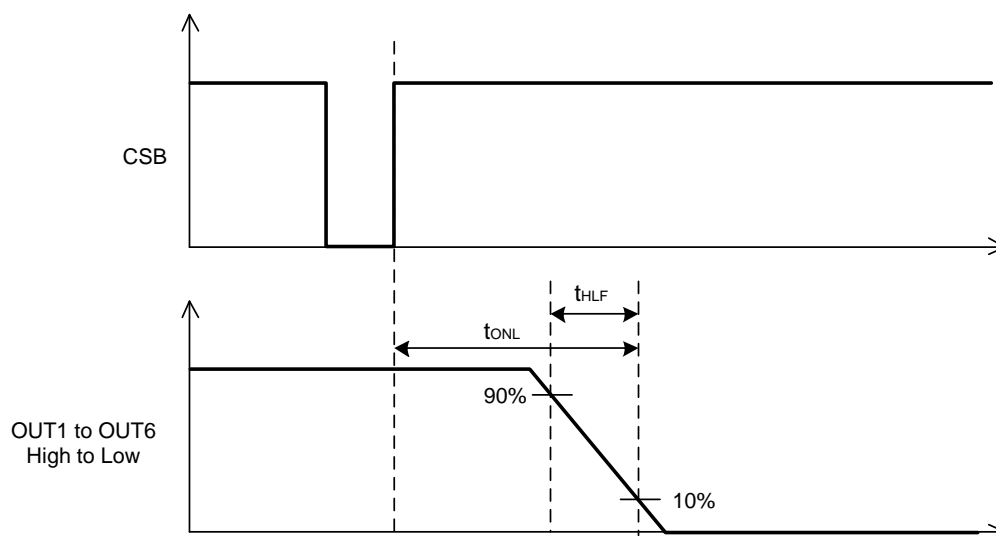
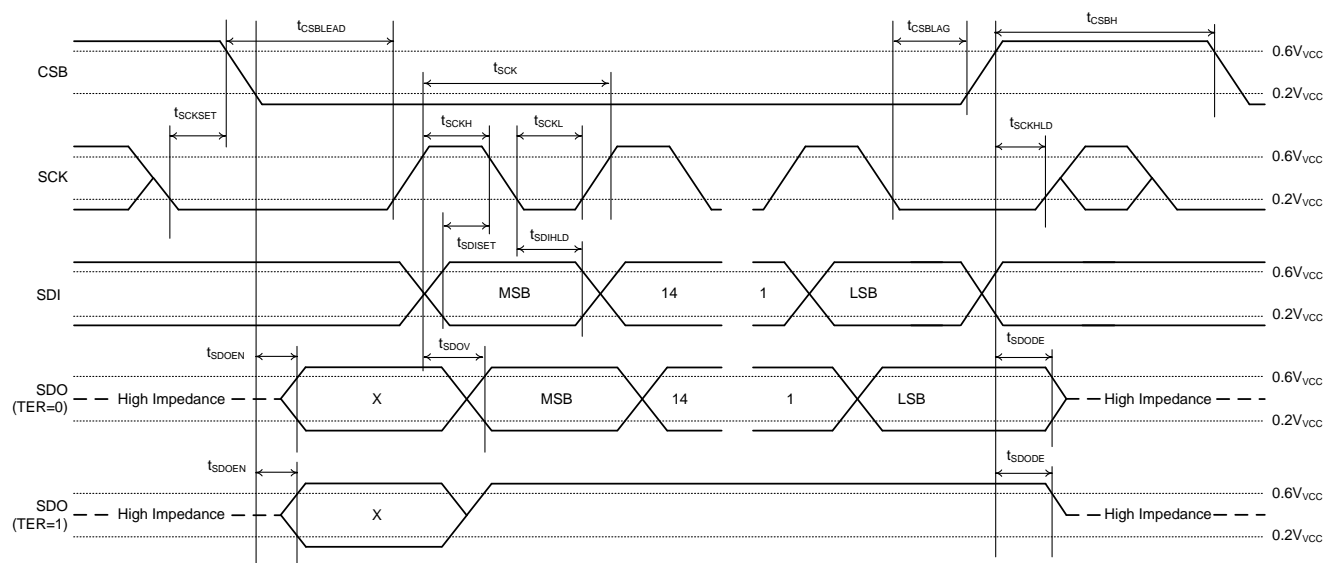


Figure 5. Driver Output Timing (High to Low)

Electrical Characteristics – continued(Unless otherwise specified, $V_{VS} = 6.3V$ to $32V$, $V_{CC} = 3.0V$ to $5.5V$, $-40^{\circ}C \leq T_j \leq +150^{\circ}C$)

| Parameter | Symbol | Specification | | | Unit | Conditions |
|-----------------------------------|----------------------|---------------|-----|-----|------|------------|
| | | Min | Typ | Max | | |
| Serial Peripheral Interface | | | | | | |
| SCK Frequency | f _{SCK} | - | - | 4.1 | MHz | |
| SCK Period | t _{SCK} | 243 | - | - | ns | |
| SCK High Time | t _{SCKH} | 87.5 | - | - | ns | |
| SCK Low Time | t _{SCKL} | 87.5 | - | - | ns | |
| SCK Setup Time | t _{SCKSET} | 125 | - | - | ns | |
| SCK Hold Time | t _{SCKHLD} | 125 | | | ns | |
| CSB Lead Time | t _{CSBLEAD} | 125 | - | - | ns | |
| CSB Lag Time | t _{CSBLAG} | 125 | - | - | ns | |
| CSB High Time | t _{CSBH} | 20 | - | - | μs | |
| SDI Setup Time | t _{SDISET} | 50 | - | - | ns | |
| SDI Hold Time | t _{SDIHLD} | 50 | - | - | ns | |
| SDO Valid Time | t _{SDOV} | - | - | 100 | ns | No Load |
| SDO Enable After CSB Falling Edge | t _{SDOEN} | - | - | 125 | ns | (Note 1) |
| SDO Disable After CSB Rising Edge | t _{SDODE} | - | - | 500 | ns | (Note 1) |

(Note 1) The timing is prescribed in 0% and 100% of V_{CC} to GND amplitude.

X: Unstable state

TER(Internal signal): "0" in normal operation / "1" in detecting erroneous SPI transmission

Figure 6. Serial Interface Timing

Typical Performance Curves

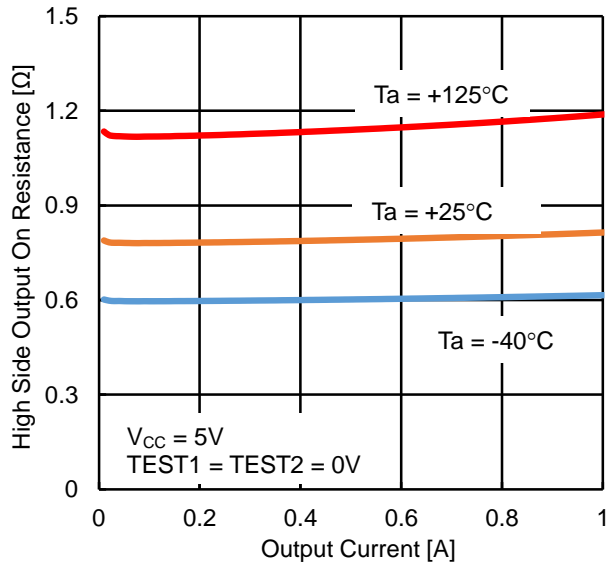


Figure 7. Output ON Resistance vs Output Current
(Output ON Resistance High Side, $V_{VS} = 12V$)

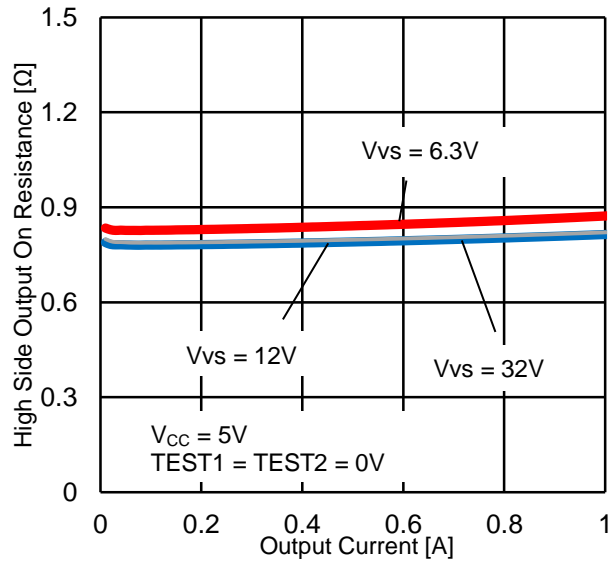


Figure 8. Output ON Resistance vs Output Current
(Output ON Resistance High Side, $T_a = 25^\circ C$)

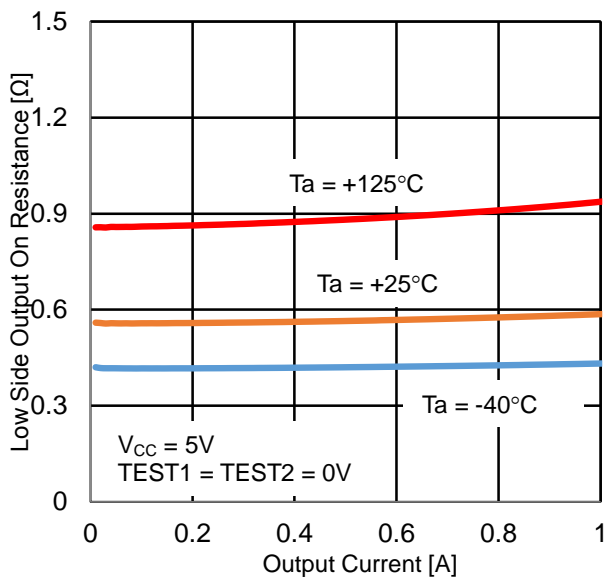


Figure 9. Output ON Resistance vs Output Current
(Output ON Resistance Low Side, $V_{VS} = 12V$)

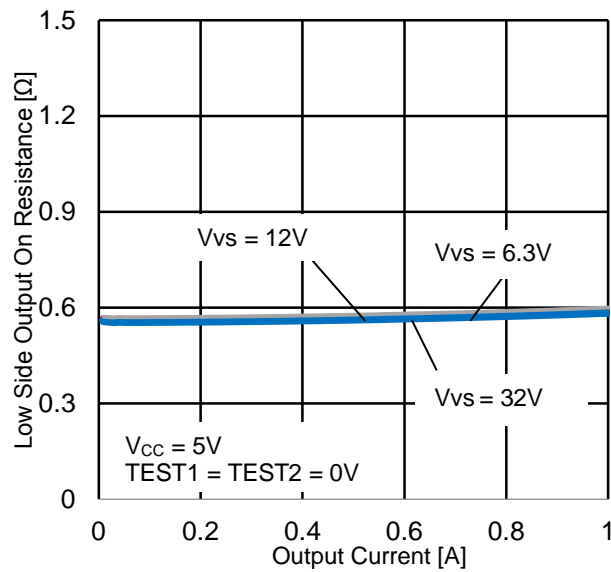


Figure 10. Output ON Resistance vs Output Current
(Output ON Resistance Low Side, $T_a = 25^\circ C$)

Description of Blocks

1. Serial Peripheral Interface: SPI

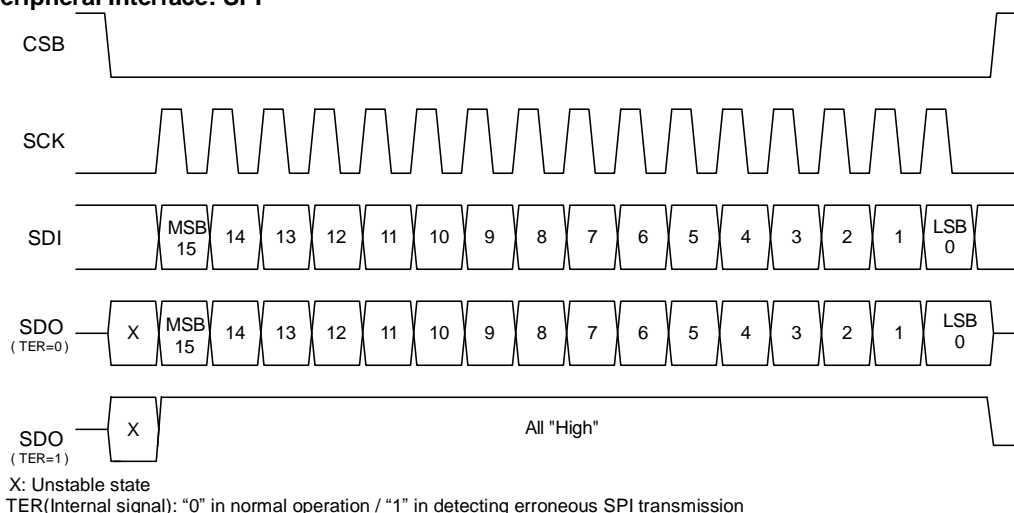


Figure 11. SPI Communication Format

16bit serial interface is equipped to control on / off of driver and various protections as well as to read out the state of protections. Input / Output register and the functions are described below.

(1) Input Data Register1- Input Pattern Bit15 = 1, Bit14 = 0

| Bit Number | Name | Description | Bit Status | Initial Value |
|------------|-----------|---|---------------------------------------|---------------|
| 15 | WE | Write Enable | 0 : Read 1 : Write & Read | - |
| 14 | WR_AD | Write Address | 0 : Address A 1 : Address B | - |
| 13 | RD_AD | Read Address | 0 : Address A 1 : Address B | - |
| 12 | SRR | Status Reset Register (This bit will self-clear) | 0 : Normal 1 : Reset | 0 |
| 11 | HSC4 | Control High Side 4 (OUT4) | 0 : High Side Off 1 : High Side On | 0 |
| 10 | LSC4 | Control Low Side 4 (OUT4) | 0 : Low Side Off 1 : Low Side On | 0 |
| 9 | HSC3 | Control High Side 3 (OUT3) | 0 : High Side Off 1 : High Side On | 0 |
| 8 | LSC3 | Control Low Side 3 (OUT3) | 0 : Low Side Off 1 : Low Side On | 0 |
| 7 | HSC2 | Control High Side 2 (OUT2) | 0 : High Side Off 1 : High Side On | 0 |
| 6 | LSC2 | Control Low Side 2 (OUT2) | 0 : Low Side Off 1 : Low Side On | 0 |
| 5 | HSC1 | Control High Side 1 (OUT1) | 0 : High Side Off 1 : High Side On | 0 |
| 4 | LSC1 | Control Low Side 1 (OUT1) | 0 : Low Side Off 1 : Low Side On | 0 |
| 3 | UNDERLOAD | Under Loads Register Mode (OUT1 to OUT6) | 0 : On 1 : Off | 0 |
| 2 | TSDSTH | TSDS Register Mode | 0 : Latch 1 : Through | 0 |
| 1 | PSSTH | OVPS / UVLOS Register Mode | 0 : Latch 1 : Through | 0 |
| 0 | RESERVE | Reserve | 0 : Normal 1 : Prohibit | 0 |

Description of Blocks – continued

(2) Input Data Register2- Input Pattern Bit15 = 1, Bit14 = 1

| Bit Number | Name | Description | Bit Status | Initial Value |
|------------|---------|---|--|---------------|
| 15 | WE | Write Enable | 0 : Read 1 : Write & Read | - |
| 14 | WR_AD | Write Address | 0 : Address A 1 : Address B | - |
| 13 | RD_AD | Read Address | 0 : Address A 1 : Address B | - |
| 12 | SRR | Status Reset Register (This bit will self-clear) | 0 : Normal 1 : Reset | 0 |
| 11 | RESERVE | Reserve | - | - |
| 10 | RESERVE | Reserve | - | - |
| 9 | RESERVE | Reserve | - | - |
| 8 | RESERVE | Reserve | - | - |
| 7 | HSC6 | Control High Side 6 (OUT6) | 0 : High Side Off 1 : High Side On | 0 |
| 6 | LSC6 | Control Low Side 6 (OUT6) | 0 : Low Side Off 1 : Low Side On | 0 |
| 5 | HSC5 | Control High Side 5 (OUT5) | 0 : High Side Off 1 : High Side On | 0 |
| 4 | LSC5 | Control Low Side 5 (OUT5) | 0 : Low Side Off 1 : Low Side On | 0 |
| 3 | OVPSEL | OVP Threshold Select | 0 : V _{OVPH1} , V _{OVPL1} 1 : V _{OVPH2} , V _{OVPL2} | 0 |
| 2 | RESERVE | Reserve | - | - |
| 1 | RESERVE | Reserve | - | - |
| 0 | RESERVE | Reserve | 0 : Normal 1 : Prohibit | 0 |

Input of High Side On and Low Side On is prohibited. The input of High Side On and Low Side On results in High Side Off and Low Side Off state.

If WE(Bit15: Write Enable) is set to '1', then Input Data Registers will be written and output will be Read Data as well depending on the previous SPI command.

It can select the Write Registers by setting WR_AD(Bit14: Write Address) bit.

Read Data can be selected from the table of Read register by setting WR_AD(Bit14: Write Address) and RD_AD(Bit13: Read Address). For Read Data information, please refer below from Output Data Register1 to Output Data Register4.

If WE(Bit15: Write Enable) is set to '0', then Input Data Registers will not be written (the transferred write data Bits 12 to 0 in this case will be ignored) and output will be only Read Data depending on the previous SPI command setting of WR_AD(Bit14: Write Address) and RD_AD(Bit13: Read Address).

Daisy Chain input is not supported.

Description of Blocks – continued

(3) Output Data Register1- Input Pattern Bit15 = 0, Bit14 = 0, Bit13 = 0

| Bit Number | Name | Description | Bit Status | Initial Value |
|------------|------------|---|---------------------------------------|---------------|
| 15 | - | - | - | 0 |
| 14 | TSDS | Thermal Shutdown Status | 0 : Normal 1 : Fault | 1 (Note 1) |
| 13 | TWS | Thermal Warning Status | 0 : Normal 1 : Fault | 1 (Note 1) |
| 12 | - | - | - | 0 |
| 11 | HSS4 | Status High Side 4 (OUT4) | 0 : High Side Off 1 : High Side On | 0 |
| 10 | LSS4 | Status Low Side 4 (OUT4) | 0 : Low Side Off 1 : Low Side On | 0 |
| 9 | HSS3 | Status High Side 3 (OUT3) | 0 : High Side Off 1 : High Side On | 0 |
| 8 | LSS3 | Status Low Side 3 (OUT3) | 0 : Low Side Off 1 : Low Side On | 0 |
| 7 | HSS2 | Status High Side 2 (OUT2) | 0 : High Side Off 1 : High Side On | 0 |
| 6 | LSS2 | Status Low Side 2 (OUT2) | 0 : Low Side Off 1 : Low Side On | 0 |
| 5 | HSS1 | Status High Side 1 (OUT1) | 0 : High Side Off 1 : High Side On | 0 |
| 4 | LSS1 | Status Low Side 1 (OUT1) | 0 : Low Side Off 1 : Low Side On | 0 |
| 3 | OCPS | Over Current Protection Status (OUT1 to OUT4) | 0 : Normal 1 : Fault | 1 (Note 1) |
| 2 | UNDERLOADS | Under Loads Status (OUT1 to OUT4) | 0 : Normal 1 : Fault | 1 (Note 1) |
| 1 | OVPS | Over Voltage Protection Status | 0 : Normal 1 : Fault | 1 (Note 1) |
| 0 | UVLOS | UVLO(VS) Status | 0 : Normal 1 : Fault | 1 (Note 1) |

(Note 1) Default state is "1(Fault)". Set SRR register to "1" at the start which will reset this values.

Description of Blocks – continued

(4) Output Data Register2- Input Pattern Bit15 = 0, Bit14 = 0, Bit13 = 1

| Bit Number | Name | Description | Bit Status | Initial Value |
|------------|------------|---|-------------------------|---------------|
| 15 | - | - | - | 0 |
| 14 | TSDS | Thermal Shutdown Status | 0 : Normal 1 : Fault | 1 (Note 1) |
| 13 | TWS | Thermal Warning Status | 0 : Normal 1 : Fault | 1 (Note 1) |
| 12 | - | - | - | 0 |
| 11 | UNDERLOAD4 | Under Load Status OUT4 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 10 | UNDERLOAD3 | Under Load Status OUT3 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 9 | UNDERLOAD2 | Under Load Status OUT2 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 8 | UNDERLOAD1 | Under Load Status OUT1 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 7 | OCPH4 | Over Current Protection High Side Status OUT4 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 6 | OCPL4 | Over Current Protection Low Side Status OUT4 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 5 | OCPH3 | Over Current Protection High Side Status OUT3 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 4 | OCPL3 | Over Current Protection Low Side Status OUT3 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 3 | OCPH2 | Over Current Protection High Side Status OUT2 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 2 | OCPL2 | Over Current Protection Low Side Status OUT2 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 1 | OCPH1 | Over Current Protection High Side Status OUT1 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 0 | OCPL1 | Over Current Protection Low Side Status OUT1 | 0 : Normal 1 : Fault | 1 (Note 1) |

(Note 1) Default state is "1(Fault)". Set SRR register to "1" at the start which will reset this values.

Description of Blocks – continued

(5) Output Data Register3- Input Pattern Bit15 = 0, Bit14 = 1, Bit13 = 0

| Bit Number | Name | Description | Bit Status | Initial Value |
|------------|------------|---|---------------------------------------|-----------------------|
| 15 | - | - | - | 0 |
| 14 | TSDS | Thermal Shutdown Status | 0 : Normal 1 : Fault | 1 ^(Note 1) |
| 13 | TWS | Thermal Warning Status | 0 : Normal 1 : Fault | 1 ^(Note 1) |
| 12 | - | - | - | 0 |
| 11 | - | - | - | 0 |
| 10 | - | - | - | 0 |
| 9 | - | - | - | 0 |
| 8 | - | - | - | 0 |
| 7 | HSS6 | Status High Side 6 (OUT6) | 0 : High Side Off 1 : High Side On | 0 |
| 6 | LSS6 | Status Low Side 6 (OUT6) | 0 : Low Side Off 1 : Low Side On | 0 |
| 5 | HSS5 | Status High Side 5 (OUT5) | 0 : High Side Off 1 : High Side On | 0 |
| 4 | LSS5 | Status Low Side 5 (OUT5) | 0 : Low Side Off 1 : Low Side On | 0 |
| 3 | OCPS | Over Current Protection Status (OUT5 to OUT6) | 0 : Normal 1 : Fault | 1 ^(Note 1) |
| 2 | UNDERLOADS | Under Loads Status (OUT5 to OUT6) | 0 : Normal 1 : Fault | 1 ^(Note 1) |
| 1 | OVPS | Over Voltage Protection Status | 0 : Normal 1 : Fault | 1 ^(Note 1) |
| 0 | UVLOS | UVLO(VS) Status | 0 : Normal 1 : Fault | 1 ^(Note 1) |

(Note 1) Default state is "1(Fault)". Set SRR register to "1" at the start which will reset this values.

Description of Blocks – continued

(6) Output Data Register4- Input Pattern Bit15 = 0, Bit14 = 1, Bit13 = 1

| Bit Number | Name | Description | Bit Status | Initial Value |
|------------|------------|--|-------------------------|---------------|
| 15 | - | - | - | 0 |
| 14 | TSDS | Thermal Shutdown Status | 0 : Normal 1 : Fault | 1 (Note 1) |
| 13 | TWS | Thermal Warning Status | 0 : Normal 1 : Fault | 1 (Note 1) |
| 12 | - | - | - | 0 |
| 11 | - | - | - | 0 |
| 10 | - | - | - | 0 |
| 9 | UNDERLOAD6 | Under Load Status OUT6 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 8 | UNDERLOAD5 | Under Load Status OUT5 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 7 | - | - | - | 0 |
| 6 | - | - | - | 0 |
| 5 | - | - | - | 0 |
| 4 | - | - | - | 0 |
| 3 | OCPL6 | Over Current Protection High Side Status OUT6 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 2 | OCPL6 | Over Current Protection Low Side Status OUT6 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 1 | OCPL5 | Over Current Protection High Side Status OUT5 | 0 : Normal 1 : Fault | 1 (Note 1) |
| 0 | OCPL5 | Over Current Protection Low Side Status OUT5 | 0 : Normal 1 : Fault | 1 (Note 1) |

(Note 1) Default state is "1(Fault)". Set SRR register to "1" at the start which will reset this values.

Description of Blocks – continued

(7) Settings of Error Output Registers

| < PSSTH , TSDSTH > | Under Voltage Lock Out UVLOS | Over Voltage Protection OVPS | Thermal Shutdown TSDS | Over Current Protection OCPS |
|--------------------|------------------------------------|------------------------------------|--------------------------|------------------------------------|
| < 0 , 0 > | Latch | Latch | Latch | Latch |
| < 0 , 1 > | Latch | Latch | Self Recovery | Latch |
| < 1 , 0 > | Self Recovery | Self Recovery | Latch | Latch |
| < 1 , 1 > | Self Recovery | Self Recovery | Self Recovery | Latch |

PSSTH, TSDSTH has to be set initially, and it shouldn't be changed in the middle of operation.

Either Latch or Self Recovery are selectable on UVLOS, OVPS and TSDS error output registers. Only Latch is available on OCPS error output register.

(The registers control only the operation mode of error output registers. It cannot change the operation of OUT1 to OUT6 terminals.)

Refer to the explanations of Protection Functions as far as OUT1 to OUT6 operations are concerned.

(8) Erroneous SPI Transmission (Transmission Error: TER)

When CSB signal becomes Low to High it will be assumed that SPI has completed the transfer, and the internal registers will be updated. When SCK inputs high pulse of 16, 24, 32, ... (8+8xN values) except while CSB is low, erroneous SPI transmission is detected. If the error is detected, OUT1 to OUT6 outputs High Impedance and each error output register (OCPS, UNDERLOADS, TSDS, TWS, OVPS, and UVLOS) maintains the prior status accordingly. But SDO signal become high in the next transferring of SPI by TER.

At the same time, if the CSB High period (t_{CSBH}) goes below the specified 20μs, an erroneous SPI transmission can be detected. The transmission error status is refreshed every time CSB rises.

TER(Internal signal) : "0" in normal operation / "1" in detecting erroneous SPI transmission

Description of Blocks – continued

2. Over Voltage Protection (OVP)

All outputs become High impedance if VS terminal voltage goes up to V_{OVPH} [when OVPSEL = 0, $V_{OVPH1} = 36V(Typ)$ and when OVPSEL = 1, $V_{OVPH2} = 20V(Typ)$] or above. And OVPS register is set '1'. Then, the outputs return to the normal operation when VS terminal voltage goes down to V_{OVPL} [when OVPSEL = 0, $V_{OVPL1} = 33.5V(Typ)$ and when OVPSEL = 1, $V_{OVPL2} = 18V(Typ)$] or below.

It can select either Latch mode or Self-Recovery mode for OVPS output register by PSSTH input register.

In case PSSTH input register is set '0', OVPS output register become Latch mode.

In case PSSTH input register is set '1', OVPS output register become Self-Recovery mode.

In case of Self-Recovery mode, OVPS output register return to '0' automatically, when VS terminal voltage goes down to V_{OVPL} or below. But, in case Latch mode, OVPS output register keeps '1', if VS terminal voltage goes down to V_{OVPL} or below. It can reset for the latch of OVPS by SRR register.

OVP doesn't operate when EN terminal is set to Low level. Please don't to exceed the absolute maximum power supply voltage to avoid the IC being destroyed.

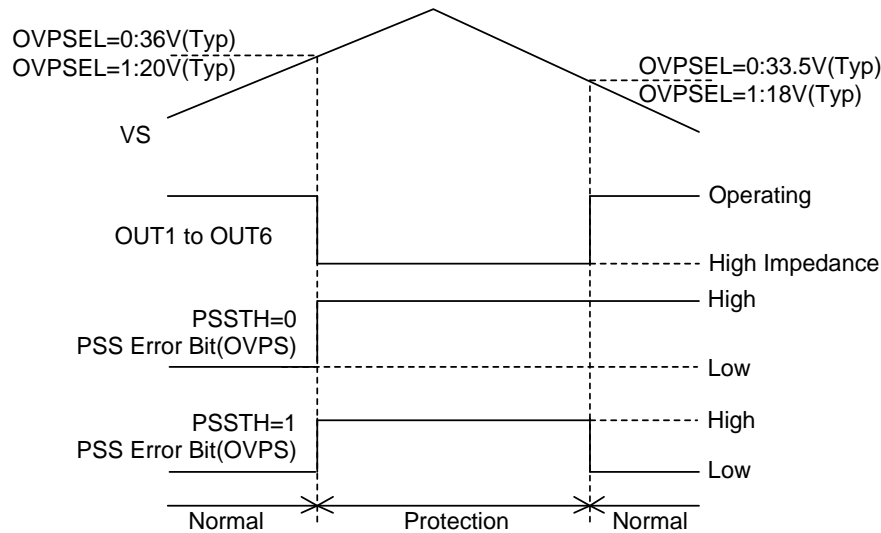


Figure 12. OVP Timing Chart

3. Under Voltage Lock Out (UVLO)

All outputs become High impedance if VS terminal voltage goes down to 5.5V(Typ) or below. And UVLOS output register is set '1'. Then, when VS terminal voltage goes up to 5.8V(Typ) or above, the outputs return to the normal operation mode.

It can select either Latch mode or Self-Recovery mode for UVLOS output register by PSSTH input register.

In case PSSTH input register is set '0', UVLOS output register become Latch mode.

In case PSSTH input register is set '1', UVLOS output register become Self-Recovery mode.

In case of Self-Recovery mode, UVLOS output register return to '0' automatically, when VS terminal voltage goes up to 5.8V(Typ) or above. It can reset for the latch of UVLOS by SRR register.

However, all registers are reset and the outputs remains High impedance even if VS voltage goes back to normal voltage when VS power supply goes much lower than UVLO voltage. Because a digital circuit(SPI & Control Logic) works with an internal power supply which is made by VS power supply. Please set registers again.

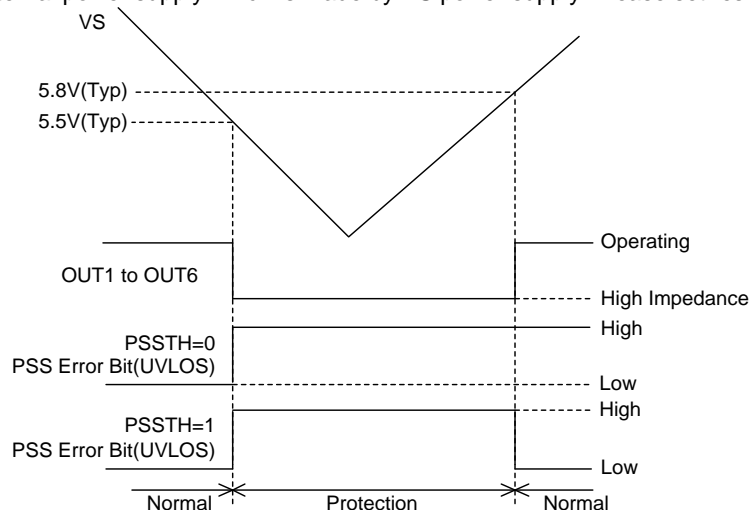


Figure 13. UVLO Timing Chart

Description of Blocks – continued

4. Over Current Protection (OCP)

If the current flows 1.55A(Typ) or above at the output terminal and pass 25 μ s(Typ), over current is protected. And OCPS register is set "1". Only the Over Current Protected output terminal is latched at High impedance. In order to release the latch, it has to be reset by SRR register or EN terminal. This 25 μ s delay time is implemented to avoid the malfunction caused by noise.

OCP function protects the IC from destruction caused by output short. However, the continuous overcurrent condition causes the IC heating up or degraded, thus please take the appropriate measure such as making this IC into stand-by mode by application program when over current condition continues. Register OCPH1 to OCPH6, OCPL1 to OCPL6 will be set to specify OCP condition for the respective channels. (Please refer the output data register tables.)

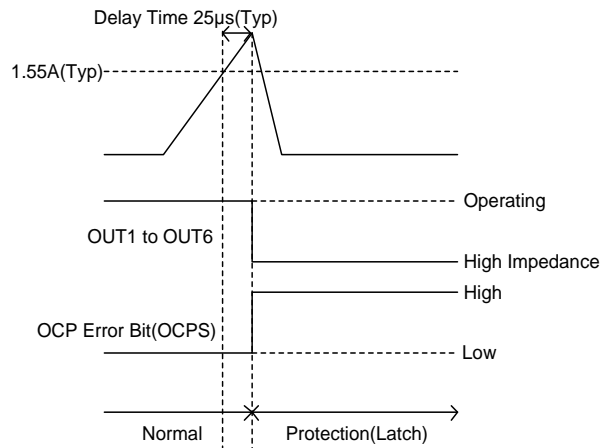


Figure 14. OCP Timing Chart

5. Thermal Shutdown (TSD) / Thermal Warning (TW)

If the junction temperature goes up to 175°C(Typ) or above, all outputs become High impedance. And TSDS output register is set '1'. Then, when the junction temperature goes down to 150°C(Typ) or below, the outputs return to the normal operation.

It can select either Latch mode or Self-Recovery mode for TSDS output register by TSDSTH input register.

In case TSDSTH input register is set '0', TSDS output register become Latch mode.

In case TSDSTH input register is set '1', TSDS output register become Self-Recovery mode.

In case of Self-Recovery mode, TSDS output register return to '0' automatically, when the junction temperature goes down to 150°C(Typ) or below. It can reset for the latch of TSDS by SRR register.

When the junction temperature goes up to 125°C(Typ) or above, TWS output register is set to '1'.

It can also select either Latch mode or Self-Recovery mode for TWS output register by TSDSTH input register.

In case TSDSTH input register is set '0', TWS output register become Latch mode.

In case TSDSTH input register is set '1', TWS output register become Self-Recovery mode.

In case of Self-Recovery mode, TWS output register return to '0' automatically, when the junction temperature goes down to 115°C(Typ) or below. It can reset for the latch of TWS by SRR register.

TW don't affect the output condition.

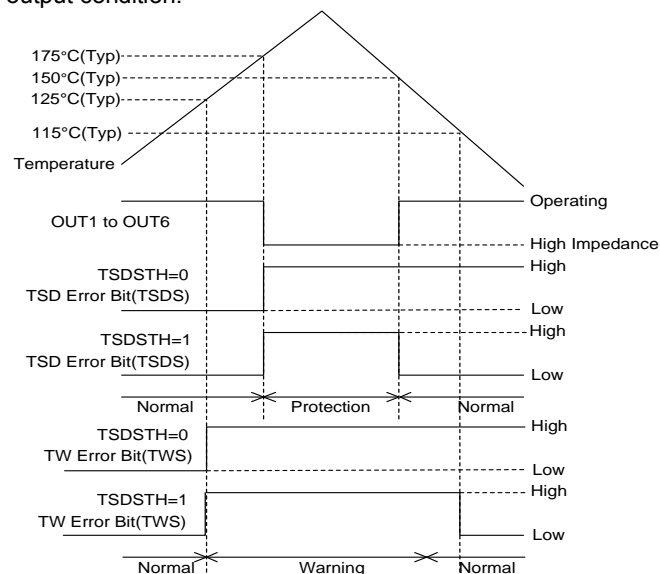


Figure 15. TSD / TW Timing Chart

Description of Blocks – continued

6. Under Load Detection (ULD)

When the current flows 11mA(Typ) or below at the output terminal and pass 370μs(Typ), Under Load is detected. And UNDERLOADS register is set '1'. The output is not turned off if Under Load is detected, but the fault is latched by the UNDERLOADS register. In order to release the latch, it has to be reset by SRR register. This 370μs delay time is implemented to avoid the malfunction caused by noise. Register UNDERLOAD1 to UNDERLOAD6 can be set to specify ULD condition for the respective channels. (Please refer the output data register tables.)

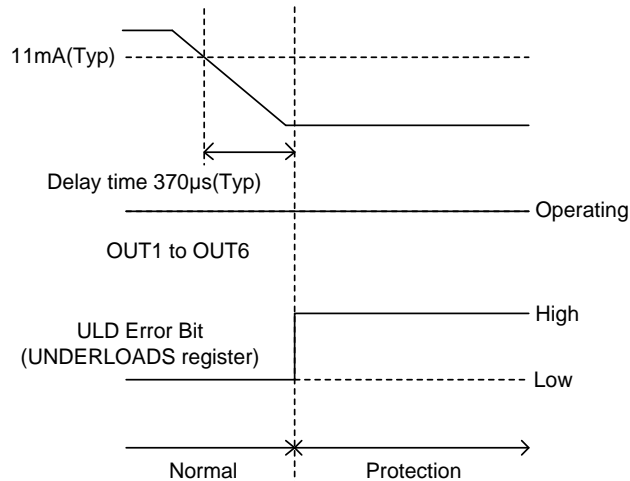


Figure 16. Under Load Timing Chart 1

(Note)

When use the motor that the detection time need more than 370μs(Typ) such as Figure 17, please set UNDERLOAD register to '1' at once, and then reset UNDERLOAD register to '0' after the load current becomes stable.

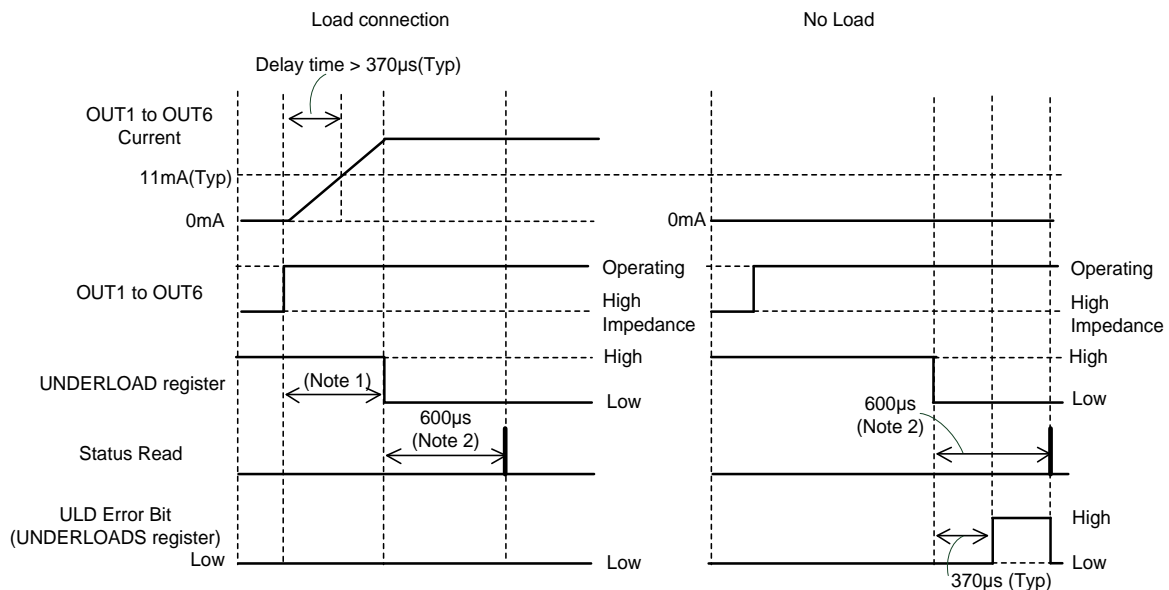
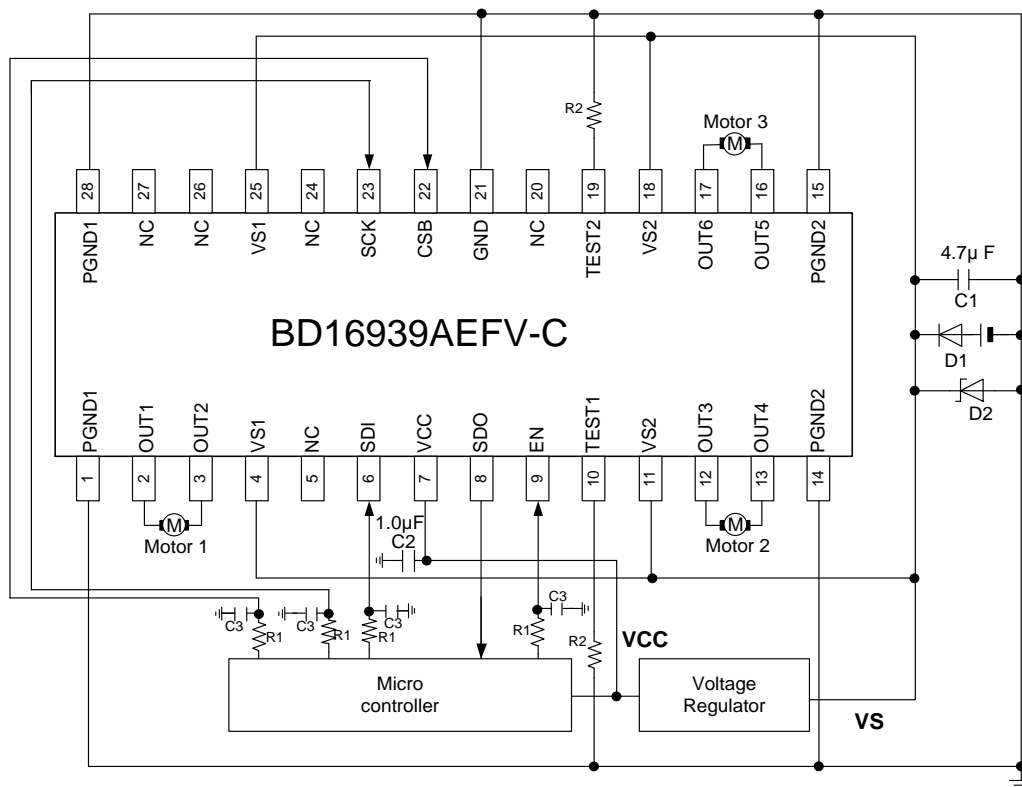


Figure 17. Under Load Timing Chart 2

(Note 1) This time should be determined based on response of the load connected.

(Note 2) OPEN detection time requires minimum 600μs, so please use it by an interval of at least 600μs.

Recommended Application Example



The external circuit constants shown in the diagram above represent a recommended value, respectively.
(NC terminal: OPEN)

Figure 18. Recommended Application Example

Cautions on Designing of Application Circuits

1. Applicable Motors

Be noted that the BD16939AEFV-C motor driver can only drive DC motors and cannot drive stepping motors.

2. VS and VCC

Be sure to mount a power supply capacitor in the vicinity of the IC pins between the VS and PGND and between the VCC and GND. Determine the capacitance of the capacitor after fully ensuring that it presents no problems in characteristics. (The recommended value of between VS and GND is 4.7μF or more. The recommended value of between VCC and GND is 1.0μF or more.)

Cause a short circuit between VS (set them to the same potential) before using the IC.

3. Counter-Electromotive Force

The counter-electromotive force may vary with operating conditions and environment, and individual motor characteristics. Fully ensure that the counter-electromotive force presents no problems in the operation of the IC.

4. Fluctuations in Output Pin Voltage

If any output pin makes a significant fluctuation in the voltage to fall below GND potential due to heat generation conditions, power supply, motor to be used, and other conditions, this may result in malfunctions or other failures. In such cases, take appropriate measures, including the addition of a Schottky diode between the output pin and ground.

5. Rush Current

This IC has no built-in circuit that limits rush currents caused by applying current to the power supply or switching operation mode. To avoid the rush currents, take physical measures such as adding a current-limiting resistor between VS pins and the power supply.

6. Thermal Pad

Since a thermal pad is connected to the sub side of this IC, connect it to the ground potential. Do not use the thermal pad as ground interconnect.

I/O Equivalence Circuits

| Pin No. | Pin Name | I/O Equivalence Circuit |
|--------------------------|--------------------|-------------------------|
| 6 9 23 | SDI EN SCK | |
| 8 | SDO | |
| 22 | CSB | |
| 2, 3 12, 13 16, 17 | OUT1 to OUT6 | |
| 10 19 | TEST1 TEST2 | |

The resistance values shown in the above diagram are typical values.

Operational Notes

1. Reverse Connection of Power Supply

Connecting the power supply in reverse polarity can damage the IC. Take precautions against reverse polarity when connecting the power supply, such as mounting an external diode between the power supply and the IC's power supply pins.

2. Power Supply Lines

Design the PCB layout pattern to provide low impedance supply lines. Separate the ground and supply lines of the digital and analog blocks to prevent noise in the ground and supply lines of the digital block from affecting the analog block. Furthermore, connect a capacitor to ground at all power supply pins. Consider the effect of temperature and aging on the capacitance value when using electrolytic capacitors.

3. Ground Voltage

Ensure that no pins are at a voltage below that of the ground pin at any time, even during transient condition. However, pins that drive inductive loads (e.g. motor driver outputs, DC-DC converter outputs) may inevitably go below ground due to back EMF or electromotive force. In such cases, the user should make sure that such voltages going below ground will not cause the IC and the system to malfunction by examining carefully all relevant factors and conditions such as motor characteristics, supply voltage, operating frequency and PCB wiring to name a few.

4. Ground Wiring Pattern

When using both small-signal and large-current ground traces, the two ground traces should be routed separately but connected to a single ground at the reference point of the application board to avoid fluctuations in the small-signal ground caused by large currents. Also ensure that the ground traces of external components do not cause variations on the ground voltage. The ground lines must be as short and thick as possible to reduce line impedance.

5. Recommended Operating Conditions

The function and operation of the IC are guaranteed within the range specified by the recommended operating conditions. The characteristic values are guaranteed only under the conditions of each item specified by the electrical characteristics.

6. Inrush Current

When power is first supplied to the IC, it is possible that the internal logic may be unstable and inrush current may flow instantaneously due to the internal powering sequence and delays, especially if the IC has more than one power supply. Therefore, give special consideration to power coupling capacitance, power wiring, width of ground wiring, and routing of connections.

7. Testing on Application Boards

When testing the IC on an application board, connecting a capacitor directly to a low-impedance output pin may subject the IC to stress. Always discharge capacitors completely after each process or step. The IC's power supply should always be turned off completely before connecting or removing it from the test setup during the inspection process. To prevent damage from static discharge, ground the IC during assembly and use similar precautions during transport and storage.

8. Inter-pin Short and Mounting Errors

Ensure that the direction and position are correct when mounting the IC on the PCB. Incorrect mounting may result in damaging the IC. Avoid nearby pins being shorted to each other especially to ground, power supply and output pin. Inter-pin shorts could be due to many reasons such as metal particles, water droplets (in very humid environment) and unintentional solder bridge deposited in between pins during assembly to name a few.

9. Unused Input Pins

Input pins of an IC are often connected to the gate of a MOS transistor. The gate has extremely high impedance and extremely low capacitance. If left unconnected, the electric field from the outside can easily charge it. The small charge acquired in this way is enough to produce a significant effect on the conduction through the transistor and cause unexpected operation of the IC. So unless otherwise specified, unused input pins should be connected to the power supply or ground line.

Operational Notes – continued

10. Regarding the Input Pin of the IC

This monolithic IC contains P+ isolation and P substrate layers between adjacent elements in order to keep them isolated. P-N junctions are formed at the intersection of the P layers with the N layers of other elements, creating a parasitic diode or transistor. For example (refer to figure below):

When $GND > Pin\ A$ and $GND > Pin\ B$, the P-N junction operates as a parasitic diode.

When $GND > Pin\ B$, the P-N junction operates as a parasitic transistor.

Parasitic diodes inevitably occur in the structure of the IC. The operation of parasitic diodes can result in mutual interference among circuits, operational faults, or physical damage. Therefore, conditions that cause these diodes to operate, such as applying a voltage lower than the GND voltage to an input pin (and thus to the P substrate) should be avoided.

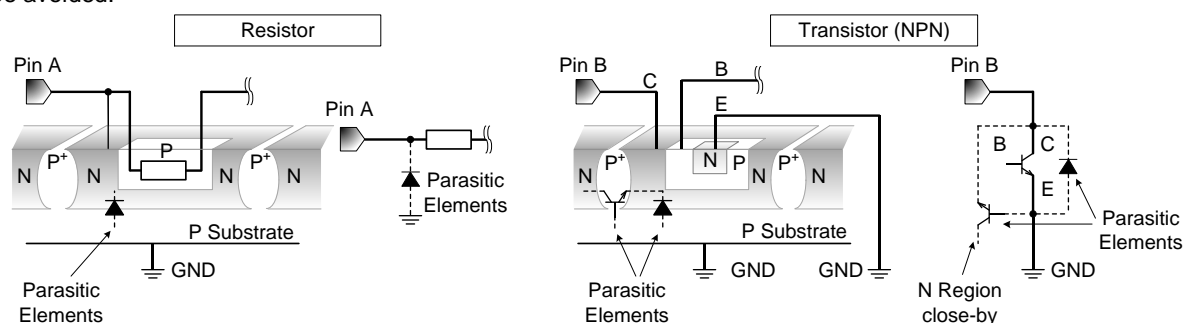


Figure 19. Example of monolithic IC structure

11. Ceramic Capacitor

When using a ceramic capacitor, determine a capacitance value considering the change of capacitance with temperature and the decrease in nominal capacitance due to DC bias and others.

12. Thermal Shutdown Circuit (TSD)

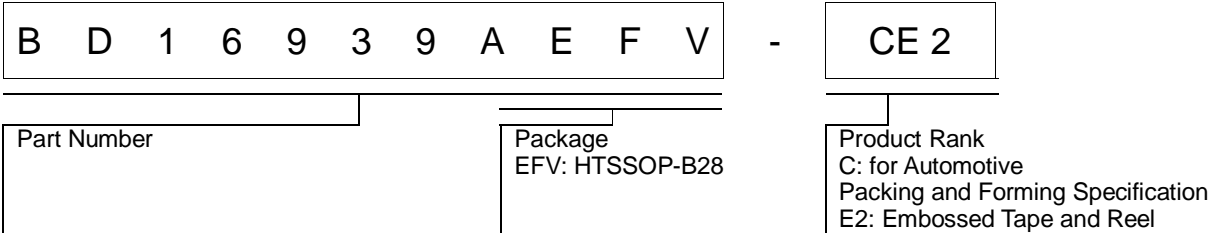
This IC has a built-in thermal shutdown circuit that prevents heat damage to the IC. Normal operation should always be within the IC's maximum junction temperature rating. If however the rating is exceeded for a continued period, the junction temperature (T_j) will rise which will activate the TSD circuit that will turn OFF power output pins. When the T_j falls below the TSD threshold, the circuits are automatically restored to normal operation.

Note that the TSD circuit operates in a situation that exceeds the absolute maximum ratings and therefore, under no circumstances, should the TSD circuit be used in a set design or for any purpose other than protecting the IC from heat damage.

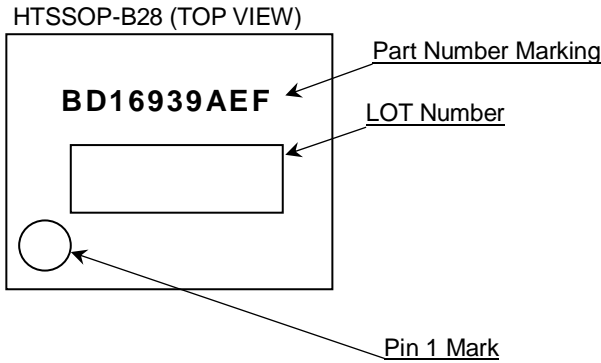
13. Over Current Protection Circuit (OCP)

This IC incorporates an integrated overcurrent protection circuit that is activated when the load is shorted. This protection circuit is effective in preventing damage due to sudden and unexpected incidents. However, the IC should not be used in applications characterized by continuous operation or transitioning of the protection circuit.

Ordering Information



Marking Diagram



Physical Dimension and Packing Information

| Package Name | HTSSOP-B28 |
|--------------|------------|
|--------------|------------|

Top View Dimensions:

- Overall width: 9.7 ± 0.1 (Max 10.05 include BURR)
- Pin pitch: 0.625
- Pin 1 location: 0.625 from left edge
- Pin 14 location: 0.625 from right edge
- Pin 28 location: 0.625 from top edge
- Pin 15 location: 0.625 from bottom edge
- Pin 1 MARK

Side View Dimensions:

- Package height: 1.0 ± 0.1
- Lead height: 0.5 ± 0.15
- Lead thickness: 0.08 ± 0.03
- Lead angle: $4^\circ \pm 6^\circ$

Detail View Dimensions:

- Lead thickness: 0.08 ± 0.03
- Lead width: 0.08 ± 0.03
- Lead pitch: 0.24 ± 0.05
- Lead spacing: 0.65

(UNIT : mm)
 PKG : HTSSOP-B28
 Drawing No. EX199-5002-1

< Tape and Reel Information >

| Tape | Embossed carrier tape |
|-------------------|---|
| Quantity | 2500pcs |
| Direction of feed | E2 The direction is the pin 1 of product is at the upper left when you hold reel on the left hand and you pull out the tape on the right hand |

Diagram Labels:

- Reel
- Pocket Quadrants
- Direction of feed

Revision History

| Date | Revision | Changes |
|-------------|----------|-------------|
| 31.Aug.2019 | 001 | New Release |

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(Note1) Medical Equipment Classification of the Specific Applications

| JAPAN | USA | EU | CHINA |
|-----------|-----------|------------|-----------|
| CLASS III | CLASS III | CLASS II b | CLASS III |
| CLASS IV | | CLASS III | |

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 - [b] Use of our Products outdoors or in places where the Products are exposed to direct sunlight or dust
 - [c] Use of our Products in places where the Products are exposed to sea wind or corrosive gases, including Cl₂, H₂S, NH₃, SO₂, and NO₂
 - [d] Use of our Products in places where the Products are exposed to static electricity or electromagnetic waves
 - [e] Use of our Products in proximity to heat-producing components, plastic cords, or other flammable items
 - [f] Sealing or coating our Products with resin or other coating materials
 - [g] Use of our Products without cleaning residue of flux (Exclude cases where no-clean type fluxes is used. However, recommend sufficiently about the residue.); or Washing our Products by using water or water-soluble cleaning agents for cleaning residue after soldering
 - [h] Use of the Products in places subject to dew condensation
4. The Products are not subject to radiation-proof design.
5. Please verify and confirm characteristics of the final or mounted products in using the Products.
6. In particular, if a transient load (a large amount of load applied in a short period of time, such as pulse, is applied, confirmation of performance characteristics after on-board mounting is strongly recommended. Avoid applying power exceeding normal rated power; exceeding the power rating under steady-state loading condition may negatively affect product performance and reliability.
7. De-rate Power Dissipation depending on ambient temperature. When used in sealed area, confirm that it is the use in the range that does not exceed the maximum junction temperature.
8. Confirm that operation temperature is within the specified range described in the product specification.
9. ROHM shall not be in any way responsible or liable for failure induced under deviant condition from what is defined in this document.

Precaution for Mounting / Circuit board design

1. When a highly active halogenous (chlorine, bromine, etc.) flux is used, the residue of flux may negatively affect product performance and reliability.
2. In principle, the reflow soldering method must be used on a surface-mount products, the flow soldering method must be used on a through hole mount products. If the flow soldering method is preferred on a surface-mount products, please consult with the ROHM representative in advance.

For details, please refer to ROHM Mounting specification

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 - [b] the temperature or humidity exceeds those recommended by ROHM
 - [c] the Products are exposed to direct sunshine or condensation
 - [d] the Products are exposed to high Electrostatic
2. Even under ROHM recommended storage condition, solderability of products out of recommended storage time period may be degraded. It is strongly recommended to confirm solderability before using Products of which storage time is exceeding the recommended storage time period.
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4. Use Products within the specified time after opening a humidity barrier bag. Baking is required before using Products of which storage time is exceeding the recommended storage time period.

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